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Service Mar

Semi-Automatic Turntable System

[E], [EK], [XL], [EG], [EB], [EF], [Ei], [EC], [XA], [XM]

原本のため

is available in Switzerland and Scandinavia. is available in United Kingdom.

is available in Australia.

is available in F.R. Germanv. [EB] is available in Belgium.

is available in Holland.

[EF] is available in France. [Ei] is available in Italy

is available in Czechoslovakia. [EC]

is available in Southeast Asia, Oceania, Africa, Middle Near East and Central South America.

[XM] is available in Central South America.

The colors of this model include silver and black.

The black type model is provided with (K) in the Service Manual.

is the standard mark for plug-in-connector type. Products carrying this mark are interchangeable and adaptable among each other. English

Specifications

Specifications are subject to change without notice for further improvement.

Weight and dimensions shown are approximate.

■ General

Power supply: 220V, AC 50/60 Hz

(For Continental Europe)

Power consumption:

Dimensions: $43 \times 9.3 \times 37.5$ cm

 $(W \times H \times D)$ $(16-15/16" \times 3-21/32" \times 14-3/4")$

Maximum height when top

(dust cover) is open. $43 \times 36 \times 41$ cm

 $(16-15/16" \times 14-5/32" \times 16-1/8")$

Weight: 3.3 kg (7.3 lb.)

■ Turntable section

Type: Semi-automatic turntable

Auto return

Auto stop

Drive method:

Motor:

Belt drive DC motor

Drive control method:

Frequency generator

servo control

Turntable platter:

Aluminum die-cast

Diameter 30.4 cm (12 inches)

Turntable speeds:

33-1/3 rpm and 45 rpm

Wow and flutter:

0.045% WRMS (JIS C5521) $\pm 0.06\%$ peak

(IEC 98A Weighted)

Rumble: -70 dB (IEC 98A Weighted)

■ Tonearm section

Type:

Statically-balanced straight

tonearm

Plug-in connector cartridge

system

Effective length:

Overhang:

15 mm (19/32")

Tracking error angle:

Within 2°32' at the outer groove

of 30 cm (12") record

230 mm (9-1/16")

Within 0°32' at the inner groove

of 30 cm (12") record

Effective mass: 13.5 g (including cartridge) 1.25 g

Stylus pressure. Applicable cartridge

weight:

6 g

■ Cartridge section

Type:

Magnet circuit:

Frequency response

Output voltage:

Channi separation: Channel balance:

Recommended load

impedance:

Compliance (dynamic):

Stylus pressure range:

Weight:

Replacement stylus:

Phono cable

capacitance:

Moving magnet stereo cartridge

All laminated core

10 Hz~35 kHz

20 Hz \sim 10 kHz \pm 1 dB

2.5 mV at 1 kHz, 5 cm/s. zero to peak lateral velocity

(7 mV at 1 kHz, 10 cm/s. zero to

peak 45° velocity [DIN 45 500])

22 dB at 1 kHz Within 2 dB at 1 kHz

 $47 \text{ k}\Omega$ ~100 kΩ 12×10⁻⁶ cm/dyne at 100 Hz

 $1.25 \pm 0.25 \text{ g} (12.5 \pm 2.5 \text{ mN})$ 6 g (cartridge only)

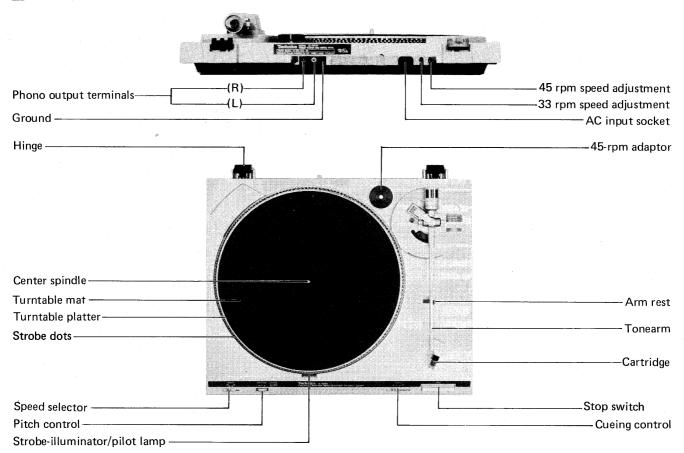
EPS-27CS

100 pF

Technics

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LOCATION OF CONTROLS



■ SAFETY PRECAUTIONS

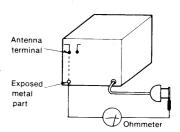
- 1. Before servicing, unplug the power cord to prevent an electric shock.
- 2. When replacing parts, use only manufacturer's recommended components for safety.
- 3. Check the condition of the power cord. Replace if wear or damage is evident.
- After servicing, be sure to restore the lead dress, insulation barriers, insulation papers, shields, etc.
- 5. Before returning the serviced equipment to the customer, be sure to make the following insulation resistance test to prevent the customer from being exposed to a shock hazard.

INSULATION RESISTANCE TEST

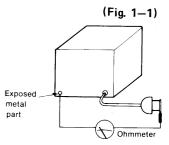
- 1. Unplug the power cord and short the two prongs of the plug with a jumper wire.
- 2. Turn on the power switch.
- 3. Measure the resistance value with ohmmeter between the jumpered AC plug and each exposed metal cabinet part, such as screwheads antenna, control shafts, handle brackets, etc. Equipment with antenna terminals should read between $3M\Omega$ and $5.2M\Omega$ to all exposed parts. (Fig. 1–1) Equipment without antenna terminals should read approximately infinity to all exposed parts. (Fig. 1–2)

Note: Some exposed parts may be isolated from the chassis by design. These will read infinity.

4. If the measurement is outside the specified limits, there is a possibility of a shock hazard. The equipment should be repaired and rechecked before it is returned to the customer.



Resistance = $3 M\Omega - 5.2 M\Omega$



Resistance = Approx ∞

(Fig. 1-2)

DISASSEMBLY INSTRUCTIONS

How to remove the cartridge (Fig. 2)

- 1. Fix the tonearm on the arm rest.
- 2. Remove the cartridge setscrew 1 .
- 3. Pull out the cartridge with care not to let the hand touch the stylus tip.
- 4. When setting the cartridge, match the cartridge pin with the tonearm connector, and completely insert the cartridge and tighten the setscrew.

• How to remove the stylus (Fig. 3)

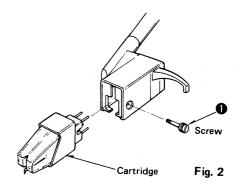
- 1. Pull out the stylus with care not to touch the stylus tip.
- When setting the stylus, match the stylus sleeve with the fitting hole in the cartridge body, and completely insert the stylus and make sure that there is no gap between the stylus knob and main body.

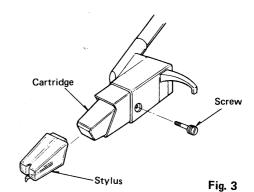
• How to remove the bottom board (Fig. 4)

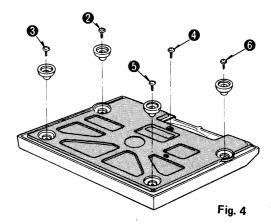
- 1. Fix the tonearm on the arm rest.
- 2. Remove the turntable mat, belt and turntable platter.
- 3. Close the dust cover, and turn over the unit with care.
- 4. Remove the 5 setscrews [Fig. 4: 2 \sim 6] of the bottom board.

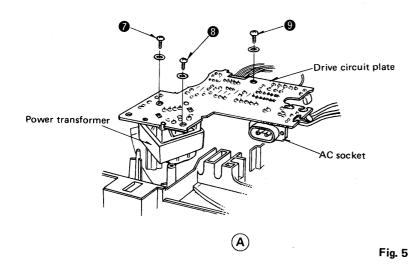
How to remove the drive circuit P.C.B. (transformer) and motor

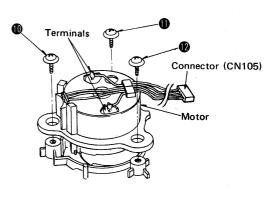
- 1. Remove the bottom board. (Refer to "How to remove the bottom board".)
- Remove the 3 setscrews [Fig. 5 (A) : ~ ②] of the P.C.B., then the drive circuit P.C.B. (transformer) and AC socket can be removed.
- 3. To remove the transformer from the drive circuit P.C.B., unsolder the 5 transformer terminals and release the claw to remove the transformer from the P.C.B.











• How to remove the mechanical plate (Fig. 6)

- 1. Remove the bottom board. (Refer to "How to remove the bottom board".)
- 2. Remove the 5 setscrews [Fig. 6: \bullet \sim \bullet] of the mechanical plate and output terminal shielding plate, and the setscrew
 of the Ground terminal.
- 3. When fitting the mechanical plate, do the following beforehand.
 - (1) Turn the turntable shaft to rotate the main gear until it comes to the no-gear part. (Fig. 7)
 - (2) Shift the cueing lever of the mechanical plate to the "cueing up" position. (Fig. 8)

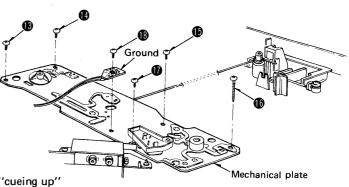


Fig. 6

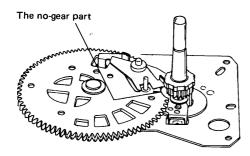
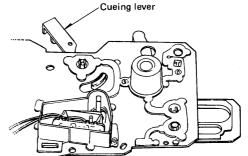
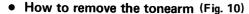


Fig. 7





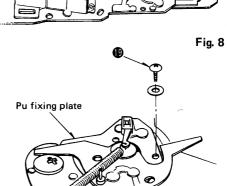
- 1. Remove the bottom board. (Refer to "How to remove the bottom board".)
- 2. Remove the mechanical plate. (Refer to "How to remove the mechanical plate".)

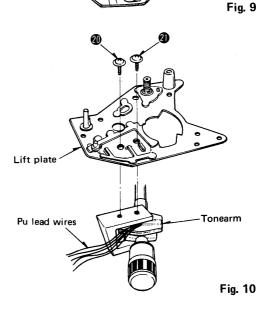


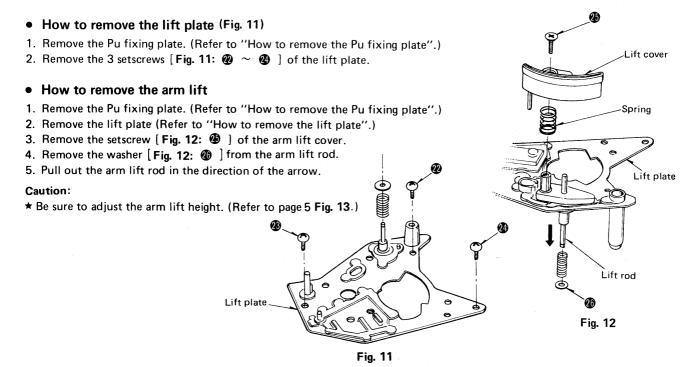
- 1. Remove the Pu fixing plate. (Refer to "How to remove the Pu fixing plate".)
- 2. Unsolder the 5 Pu leads of output terminal.
- 3. Remove the 2 setscrews [Fig. 10: @ \sim @] of the lift plate.

Pu lead wiring method

White	L CH (+) terminal
Blue	L CH (-) terminal
Red	R CH (+) terminal
Green	R CH (-) terminal
Black	Ground terminal







■ MEASUREMENTS AND ADJUSTMENT

Arm-lift height adjustment

The arm-lift height (distance between the stylus tip and the record surface when the cueing control is at the " $\ ^{\prime\prime}\ ^{\prime\prime}$ " position) has been adjusted at the factory to approximately 4 to 6 mm (5/32" \sim 1/4"). (Fig. 13)

If the clearance is too narrow or too wide, turn the adjustment screw clockwise or counterclockwise. (Fig. 14)

Clockwise rotation

-distance between the record and stylus tip is decreased.

Counterclockwise rotation

-distance between the record and stylus tip is increased.

• Adjustment of automatic return position (Fig. 15)

(Remove the rubber cap.)

- 1. Put the stylus protector on the cartridge.
- 2. Move the tonearm toward the center of the record. The auto-return adjustment screw will appear.

If the tonearm tends to return to the arm rest before the play has hinished.

-turn counterclockwise.

If the tonearm fails to return after the final groove.

-turn clockwise.

Adjustment of rotational speed

- 1. Set the speed selector switch to the "45" position.
- Turn the VR102 with a screw driver from the back of the set to the rated rotation (45 rpm) and check the rotation with a strobe while adjusting the speed. (Fig. 16)
- 3. Set the speed selector switch to the "33" position.
- Turn the VR101 with a screwdriver from the back of the set to the rated rotation (33-1/3 rpm) and check the rotation with a strobe while adjusting the speed. (Fig. 16)

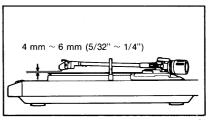


Fig. 13

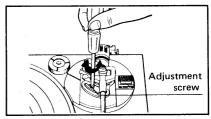


Fig. 14

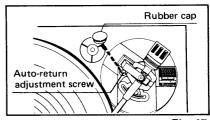


Fig. 15

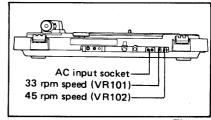


Fig. 16

Speed adjustment (pitchcontrol) (Fig. 17)

There are strobe-lines cut on this turntable platter to indicate correct rotational speed.

If the strobe-line appears to be moving as the turntable rotates, adjust while playing a record.

- 1. Set the speed selector to the speed to be adjusted.
- 2. Watch the dot pattern on the side of the platter. Turn the pitch control one way or the other until the dots appear to stand still. This is the correct speed.
- 3. Turning the pitch control in the "+" direction increases the speed.4. Turning the pitch control in the "-" direction decreases the speed.

Strobe dot pattern

This unit's strobe illuminator operates at the AC line frequency which generally has a 0.2% fluctuation.

This fluctuation, when present, may make the strobe pattern appear to change. However, actual turntable speed does not change, because the DC motor is not affected by AC power line frequency.

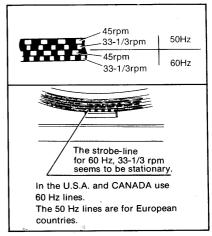


Fig. 17

REPLACEMENT PARTS LIST

- Notes: 1. Part numbers are indicated on most mechanical parts. Please use this part number for parts orders.
 - 2 Important safety notice: Components identified by A mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.
 - 3. Bracketed indications in Ref. No. columns specify the area. Parts without these indications can be used for all areas.
- 4. The "S" mark is service standard parts and may differ from production parts.
- **(K)** -marked parts are used for black only, while —marked parts are for silver type only.
- black and silver types.
- The parenthesized number in the column of description stand for the quantity per set.

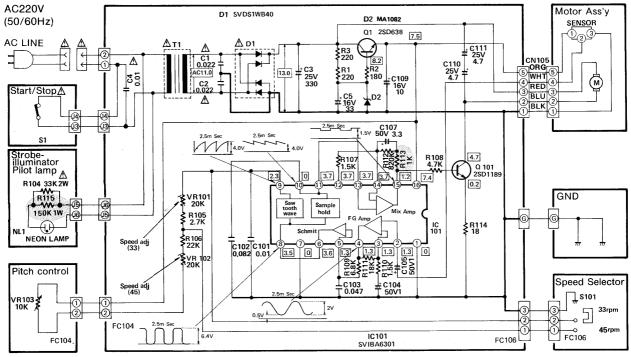
Black type model No.: SL-B200 (K)

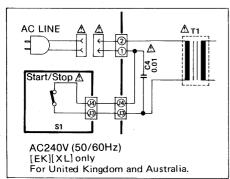
Ref. No.	Part No.	Description	Ref. No.	Part No.	Description		Ref. No.	Part No.	Description
INTERGRATED CIRCUIT			RESISTORS			CABINET and CHASSIS PARTS			
IC101	SVIBA6301	FG Servo		ERD25TJ183	18ΚΩ		(MX) (AX)	SFNNB62X01	Name Plate (1)
TRANSISTOR	₹		R112 S R113(Except)	ERD25TJ824 ERD25FJ102	820KΩ 1KΩ	11	Other Areas	SFNNB62R01	Name Plate (1)
Q1	2SD638	Regulator	(XA,XM)S			12	(Alcas)	SFDJZ15R01	Socket, Phono (1)
Q101	2SD1189	Switching	R114	ERG1ANJ180	18 Ω	13		SFUZZ15R01	Rod Stop (1)
DIODES			R115(Except XA, XM)	ERDS1TJ154T	150ΚΩ	14 15		SFKTZ15R01 SFOHZ15R01	Knob, Stop (1) Spring, Stop Knob
D1	SVDS1WB40	Rectifier	R116(XA,XM)	ERD25FJ100	10Ω			`	(1)
D2	MA1082	8.2V Zener	Lonly J			16 17		SFUPZ15R03 SFKTZ15R04	Lever, Cueing (1) Knob, Cueing (1)
VARIABLE R	ESISTORS		CAPACITORS	S		18		SFOPZ15R04	Click Spring (1)
VR101, 102	EVN59AA00B24	Speed Adjustment	C1, 2 S∆		0.022µF	18-	1	SFYB-5-32	Steel Ball (1)
		20KΩ (B)	C3	ECEA1EU331	330µF	19		SFUPZ15R05	Plate, Cueing (1)
VR103	EVLE5AT12B14	Pitch Control 10KΩ (B)	C4 (EK)(XL) (E)(EC)∆	ECQU2A103MF	0.01 <i>µ</i> F	20 21		SFKTZ15R02 SFAUZ15R01	Knob, Speed (1) Bottom Board (1)
	1	10K22 (D)	C4 (Other)	ECOE2A103MZ	0.01µF	22	g	SFGAZ15R01	Insulator, Front (2)
SWITCHES	*		Areas A	LOQUENTOSINE	0.01,61	23		SFGAZ15R02	Insulator, Rear (2)
S1 🛆	SFDSSS5GLP	Start/Stop	C5 S	ECEA1CS330	33µF	24		SFKTB62M01	Knob, Pitch (1)
S2 (XA,XM)	SFDSHXW02066	Voltage Selector	C101	ECQM1H103KV	0.01µF	25		SFKKB62M01	Ornament, Front
only △			C102	ECQM1H823JV	0.082μF	l			(1)
S101	SFDSHSW0739	Speed Selector	C103 C104, 105 S	ECQM1H473KV	0.047μF 1μF	26		SFGZZ15R02	Washer (1)
LAMP			C104, 105 S C107 S	ECEA50Z1 ECEA50Z3R3	3.3µF	TO	NEARM a	ind ARM BAS	E
NL1 ▲	SFDNE2HU	Strobe	C109 S	ECEA1HS100	10µF	30	0	SFPAMZ1501A	Tonearm Ass'y
FUSE				ECEA25Z4R7	4.7µF	30	ĸ	SFPAMZ1502A	(Silver) (1) Tonearm Ass'v
F1 (XA) only △	XBAS2C005TIA	50mA 250V	CABINET an	d CHASSIS I			w	SI I AMIZISOZA	(Black) (1)
POWER TRA	NSFORMER		1	SFADZ15R01	Dust Cover (1)	31		EPC-P27S	*Cartridge (1)
T1 (EK) (XL)		Power Source	2	SFGZZ15R01	Cushion Rubber, Dust Cover (2)	32 33		EPS-27CS SFCNC02301	Stylus (1) Cover, Stylus (1)
T1 (XA) (XM) (A)		Power Source	3	SFTGZ15R01	Turntable Mat (1)	34		SFKUZ15R01	Arm Rest (1)
T1 (Other) \(\Delta\)		Power Source	4	SFTEB62M01	Turntable Platter(1)	35		SFUMZ15R58	Cover, Arm Lift
Areas			5	SFGB321-1	Belt (1)	~~		0. 022000	(1)
RESISTORS		-	6	SFMHBL3N01Z	Motor Ass'y (1)	36	0	SFGK170-01	Cap, Rubber
		10000	7	SFUMB62M01	Cover, Strobe (1)		_		(Silver) (1)
	ERD25FJ221 ERD25FJ181	220Ω 180Ω	8	SFACB62M01 SFACB62M21	Cabinet (Silver) (1)	36	€	SFGK171F01	Cap, Rubber (Black) (1)
R104(XA,XM)SA		10ΚΩ	8 (Ñ 9 (EK) Δ	SFACB62M21	Cabinet (Black) (1) AC Socket (1)	37		SFKKZ15R01	(Black) (1) Plate, Canceller (1)
R104 Other	ERG2SJ333	33ΚΩ	9 (XA) (XM) 🛆		AC Socket (1)	38		SFUPZ15R52A	Arm Base Ass'v(1)
(Areas)			(XL)	2000000	(1)	39		SFUPZ15R51A	Lift Base Ass'y (1)
	ERD25FJ272	2.7ΚΩ	9 (Other) A	SFDJHSC0505	AC Socket (1)	40		SFQAZ15R51	Spring, Arm Lift
R106 S		22ΚΩ	Areas						(1)
R107, 110 S		1.5ΚΩ	10	SFATZ15R01A	Hinge (2)	41		SFQHZ15R55	Spring (1)
R108 S		4.7ΚΩ	11(E)(EC)	SFNNB62S01	Name Plate (1)	1			
R109 S	ERD25FJ682	6.8ΚΩ	11(EK)(XL)	SFNNB62G01	Name Plate (1)	11		1	

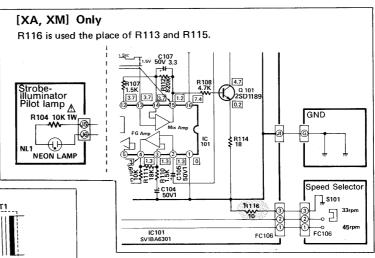
SCHEMATIC DIAGRAM

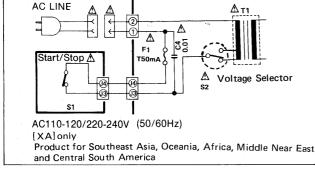
(This schematic diagram may be modified at any time with the development of new technology.)

[For continental Europe]









GND CARTRIDGE IGRN WHT L ch BLU

Notes:

- 1. S1: Start/stop switch in "on.. position.
 2. S101: Speed selector switch in "33-1/3 rpm" position 33-1/3 rpm ←> 45 rpm
- 3. S2: Voltage selector switch in "AC110-120/220-240V" position
- 4. The value and waveform in are of the reference voltage for the turntable rotation (33-1/3 rpm) of this unit, measured by DC voltmeter (high impedance) and osilloscope on the basis of chassis.

Therefore the measured value may include some error depending on the internal impedance of DC circuit tester and other conditions.

5. Important safety notice:

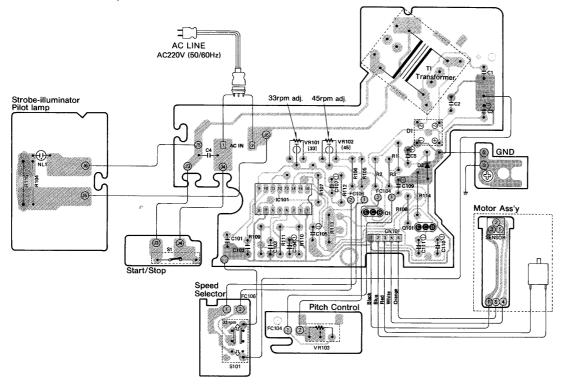
Components identified by A mark have special characteristics important for safety. When replacing any of these components, use only manufacturer's specified parts.

■ CIRCUIT BOARD AND WIRING CONNECTION DIAGRAM

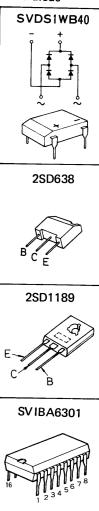
Ground (Earth Lines)

[Other Areas]

For Continental Europe

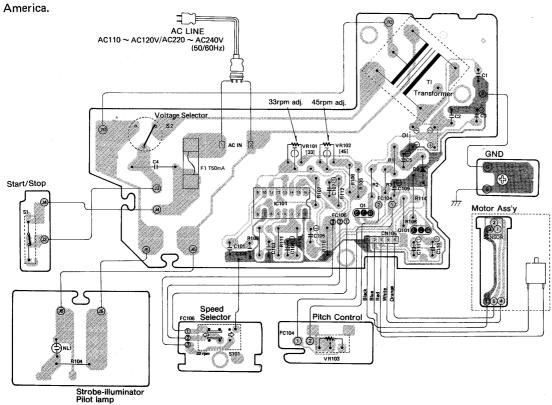


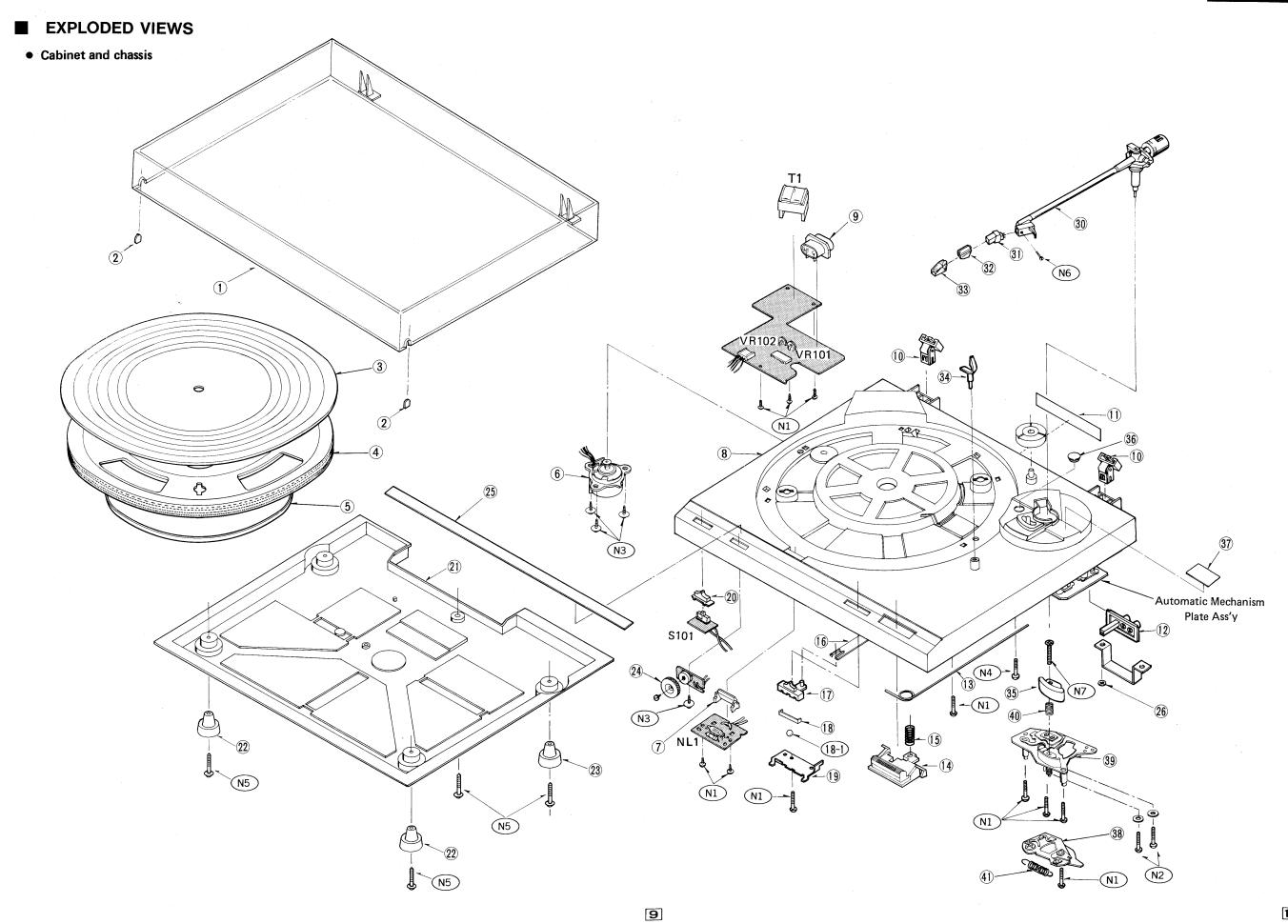
Terminal guide of IC, transistors and diode



[XA] Only

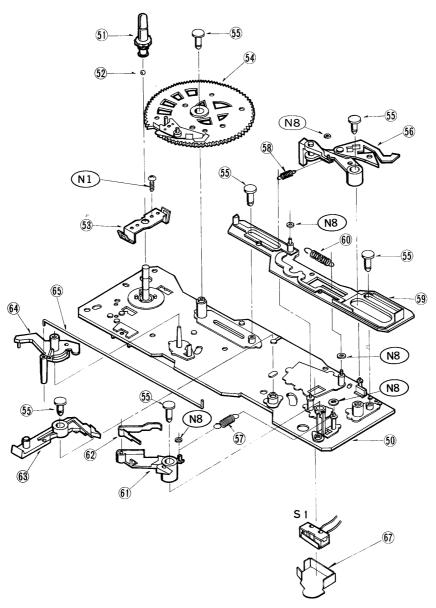
Product for Southeast Asia, Oceania, Africa, Middle Near East and Central South





■ EXPLODED VIEWS

• Automatic mechanism plate



Ref. No.	Part No.	Description	Ref. No.	Part No.	Description		Ref. No.	Part No.	Description
AUTOMATIC	MECHANISM	ASS'Y	SCREWS an	d WASHERS		AC	CESSORII	ES .	I
50 51 52 53 54 55 56 57	SFUKZ15R51E SFTUZ15R51E SFYB-5-32 SFUPZ15R55 SFUGZ15R51E SFUMZ15R56 SFUMZ15R54E SFOHZ15R53	Plate, Automatic Mechanism (1) Turntable Shaft(1) Ball (1) Plate, Ground (1) Main Gear Ass'y (1) Pin (6) Lever Ass'y (1) Spring (1)	N3 N4 N5	XTV3+8BFN XTN3+F12 SFXGB33N01 XTV3+30J XTW3+14QFYR SFPEVOP301 XTS3+16FFZ	Screw ⊕ 3×8(14) Screw, Tonearm ⊕ 3×12 (2) Screw Motor (5) Screw ⊕ 3×30 (1) Screw, Bottom Board ⊕ 3×14 (5) Tapping Cartridge (1) Screw ⊕ 3×16 (1)	A1 A2 A2	(Other Areas) (EK) △ (XL) △ (XA) (XM) △ (Other) △	SFNUB62i01 SFNUB62S01 SFDAC05G02 SFDAC05L01 SFDAC05X01 SFDAC05E02	Instruction Book (1) Instruction Book (1) AC Cord (1) AC Cord (1) AC Cord (1) AC Cord (1)
58 59 60	SFQHZ15R52 SFUBZ15R51 SFOHZ15R54	Spring (1) Plate, Drive (1) Spring (1)		SFXWZ15R51	Washer (3)	A3 A4 A4	(XL)only (Other)	SFWE212-01 SFDLC05N01 SFDLZ15R01	45r.p.m Adaptor(1) Ground Wire (1) Ground Wire (1)
61 62 63 64 65 67	SFUMZ15R60 SFQPZ15R51 SFUMZ15R51 SFUMZ15R52 SFQSZ15R51 SFQSZ15R51 SFUZB62M01	Cam, Cueing (1) Spring Plate (1) Lever, Cueing (1) Connector Actuating (1) Rod, Actuating (1)		SFNUB62G01 SFNUB62X01 SFNUB62R01 SFNUB62F01	Instruction Book (1) Instruction Book (1) Instruction Book (1) Instruction Book (1)	A5 A6	Areas	SFDL213R01 SFDHC05N01 SFDKi19118	Ground Wire (1) Phono Cord (1) 2P Plug (1)



PACKING

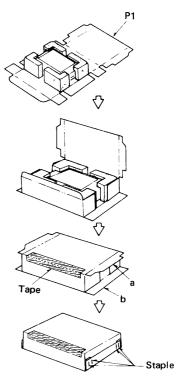
Ref. No.		Part No.	Description			
PACKING PARTS						
P1	(EF)	SFHPB62C01	Carton Box (Silver) (1)			
P1	(EF)®	SFHPB62C21	Carton Box (Black) (1)			
1	Other O	SFHPB62M01	Carton Box (Silver) (1)			
P1	Other & Areas	SFHPB62M21	Carton Box (Black) (1)			
P2 P3 P4		SFHHH36M01 SFHHH36M02 SFHHH36M03	Pad, Front Left (1) Pad, Front Right (1) Pad, Rear Left (1)			

Ref. No.	Part No.	Description					
PACKING PARTS							
P5	SFHHH36M04	Pad, Rear Right (1)					
P6	SFHKZ15R01	Clamper,					
		Turntable (2)					
P7	SFHZZ15R01	Pad, Weight (1)					
P8	SFHZZ15R02	Stopper, AC Cord					
		(1)					
P9	SFHZZ15R03	Clamper, Arm (1)					
P10	SFHZD03M01	Sheet (1)					
P11	SFYH60X60	Polyethylene, Unit					
		/Dust Cover (2)					
P12	SFYF30B35	Sheet (1)					

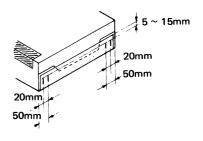
P2

Ref. No.	Part No.	Description					
PACKING PARTS							
P13 P14	SFYH17X16 SFYF05A06	AC Cord (1) Polyethylene 45r.p.m Adaptor(1)					
P15	SFHDZ15R01	Pad, Turntable Mat (1)					

- P11
 P10
 P12
 P5
 P7
 P14
 P6
 P7
 P9
- 1. Plase the unit (with cushions attached) as illustrated.
- 2. Fold the flaps according to the line marks.
- Seal the top with adhesive tape.
 *Use gum tape or adhesive cloth tape of 50mm wide at least.
- 4. For the edges, first fold the flap "a" and then flap "b", and staple. Remember to staple only flap "b". (Use 15 or 16mm staple)



* Stapling positions are shown below.



Р8