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PS-252

US Model



STEREO TURNTABLE SYSTEM

GENERAL

Power Requirements: 120 V ac, 60 Hz

Power Consumption: 5 W

Dimensions: Approx. 430 (w) x 105 (h) x 345 (d) mm
(17 (w) x 4 1/4 (h) x 13 5/8 (d) in.)
including projecting parts and controls

SPECIFICATIONS

Weight: Approx. 4.3 kg (9 lbs 8 oz) net
Approx. 5.6 kg (12 lbs 6 oz), in shipping carton

TURNTABLE

Platter: 30.4 cm (12 in.), aluminum-alloy diecast

Motor: Linear torque BSL (brushless and slotless) motor

Drive System: Direct drive

Control System: Magnedisc servo control system

Speed: 33 1/3 rpm, 45 rpm

Wow and Flutter: 0.03 % (WRMS)*, 0.04 % (WRMS)

Signal-to-noise Ratio: 72 dB (DIN-B)

Automatic System: Return, reject

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS, EXPLODED VIEWS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.



— Continued on next page —

SONY
SERVICE MANUAL

TONEARM

Type: Statically balanced
Pivot-to-stylus Length: 216.5 mm (8½ in.)
Overall Arm Length: 275 mm (10⅞ in.)
Overhang: 16.5 mm (2⅛ in.)
Tracking Error: +3°, -1°

CARTRIDGE VL-38GSA

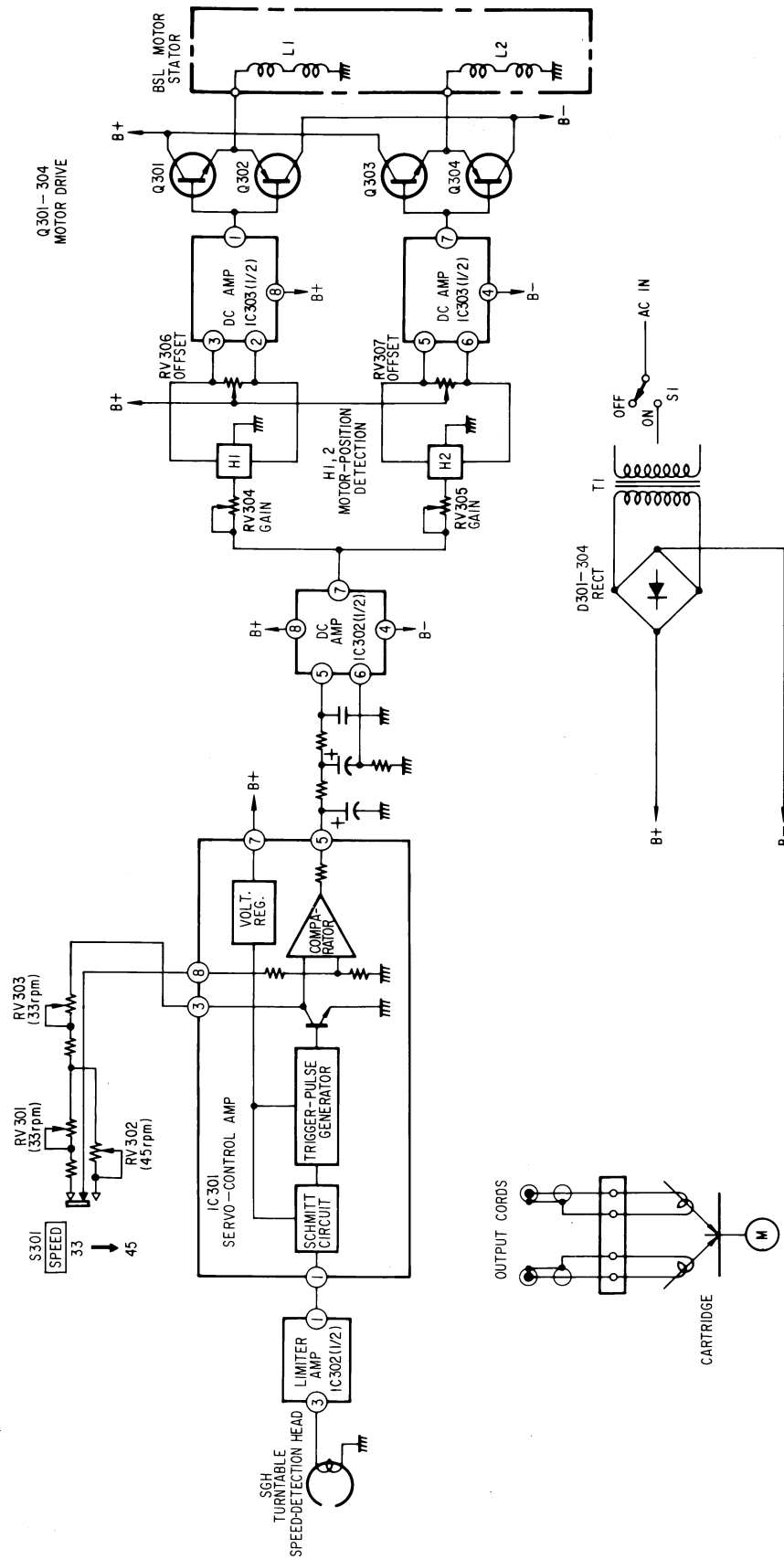
Type: Moving magnet type
Frequency Response: 20 to 20,000 Hz
Channel Separation: 20 dB at 1 kHz
Output Voltage: 2.5 mV at 1 kHz, 5 cm/sec., 45°
Load Impedance: 50 to 100 kΩ
Tracking Force: 2.5 g
Stylus: Sony ND-138G, Audio Technica ATN-3400
(0.6 mil diamond)
Weight: 8 g

* This new measuring method concerns only the turntable assembly, including the platter. It excludes wow and flutter caused by the tonearm, the cartridge, or the record. Measured by obtaining signal from magnetic pickup head.

SECTION 1

OUTLINE

BLOCK DIAGRAM



SECTION 2 DISASSEMBLY

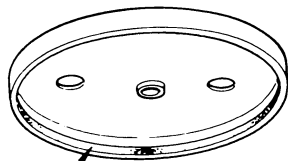
Note:

- Follow the disassembly procedure in the numerical order given.
- Be sure to note the parts placements/positionings of each other before disassembling them apart.
- Be sure to note the burred side of the washers and retaining rings with bur.

NOTES ON REPAIRING

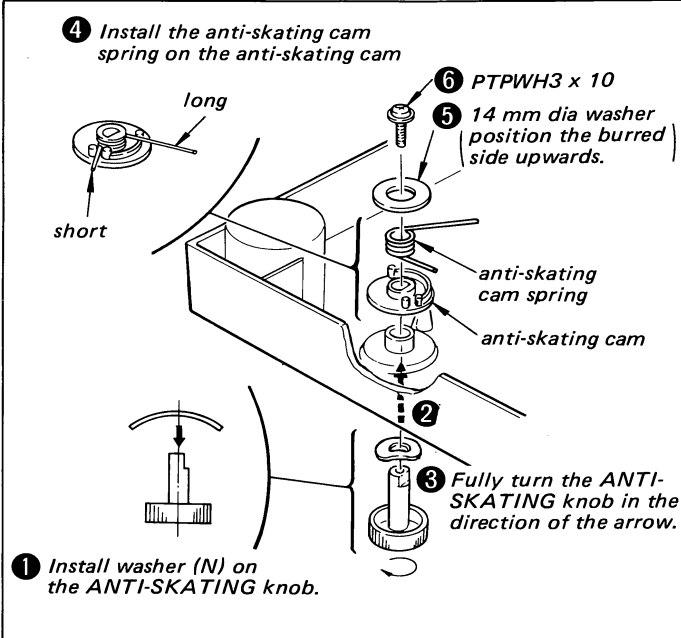
TURNTABLE HANDLING

Bottom view of turntable



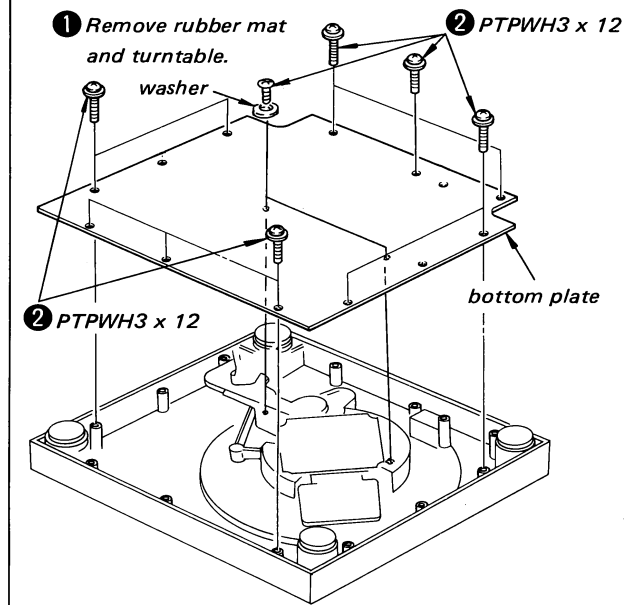
Be sure not to spoil the magnetic coating (dark brown color).

ANTI-SKATING KNOB INSTALLATION

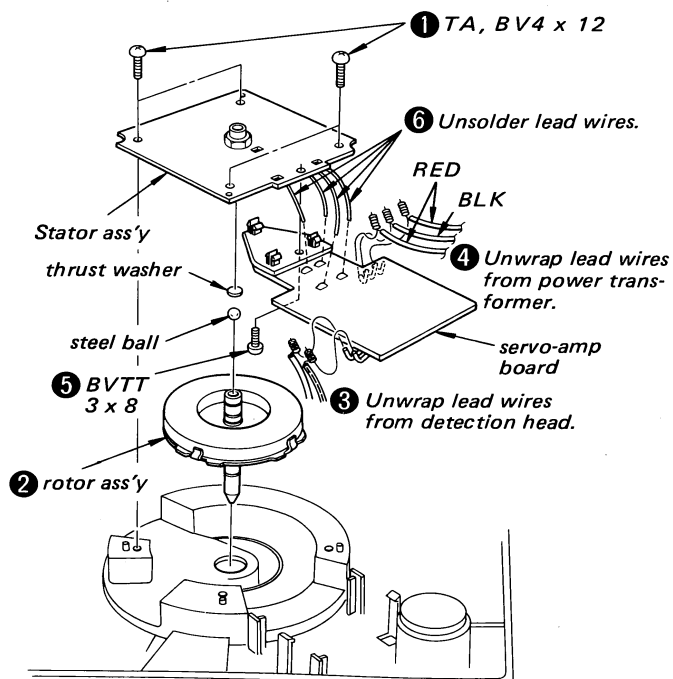


REMOVAL

BOTTOM PLATE

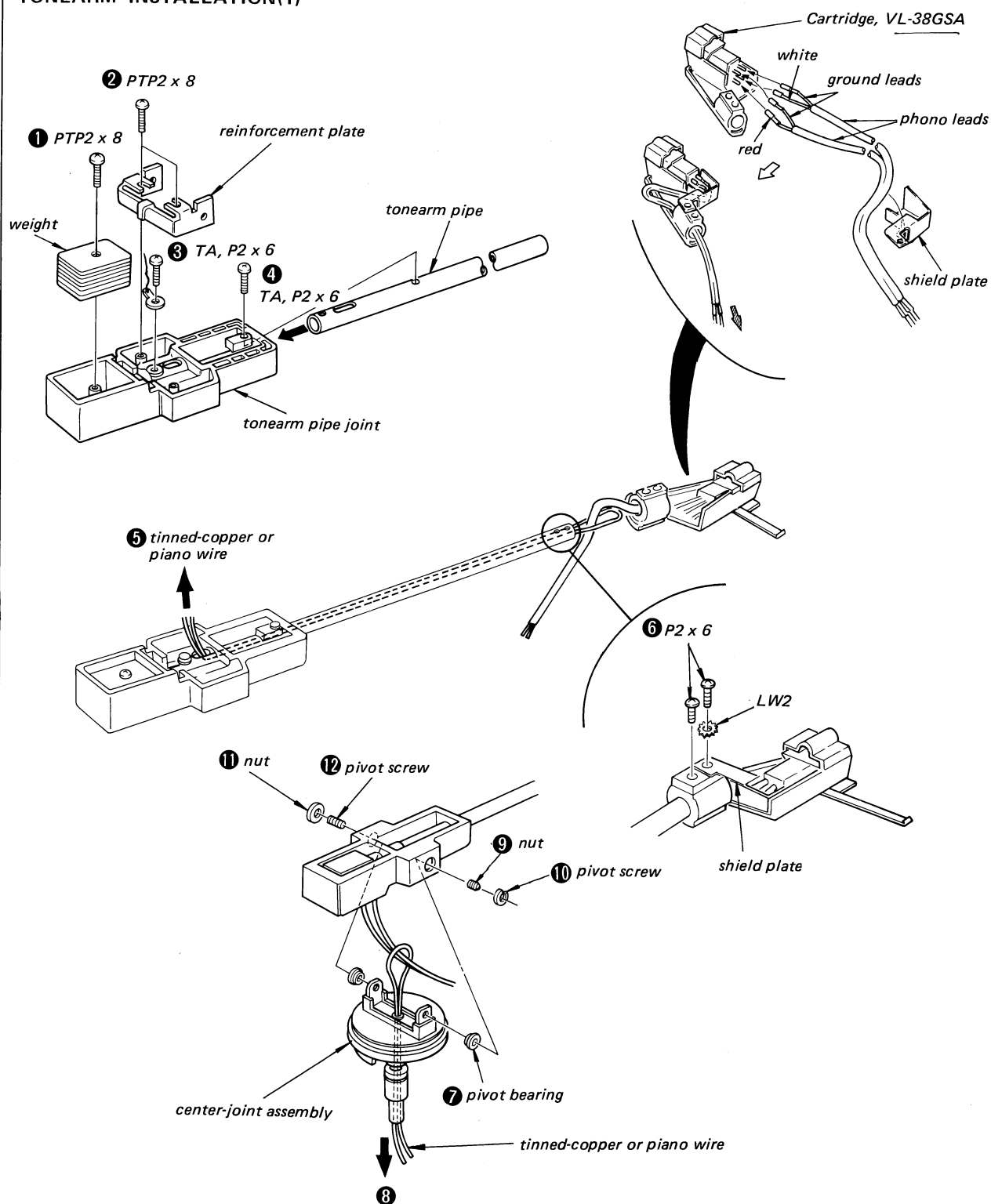


SERVO AMP, STATOR ASS'Y and ROTOR ASS'Y

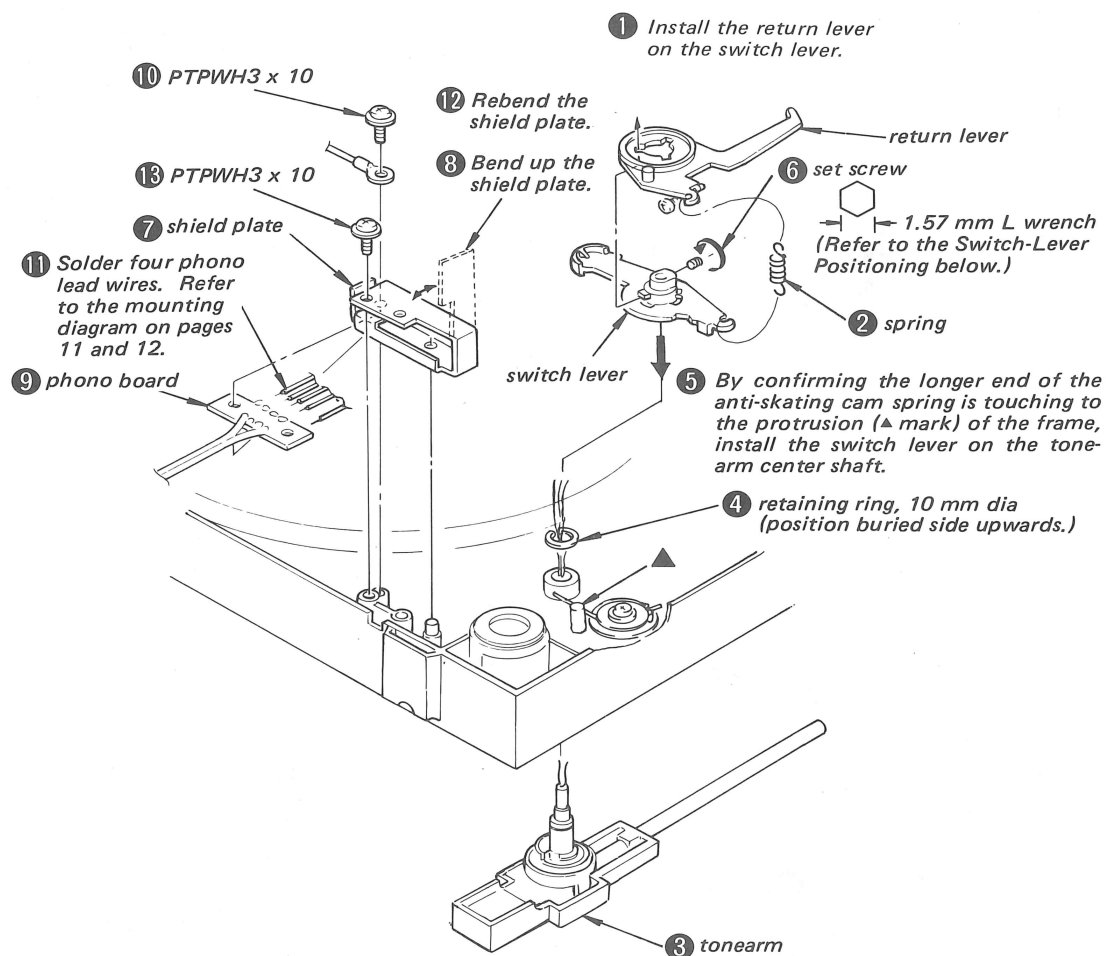


Note: Refer to mounting diagram when resoldering the stator-coil lead wires.

TONEARM INSTALLATION(1)

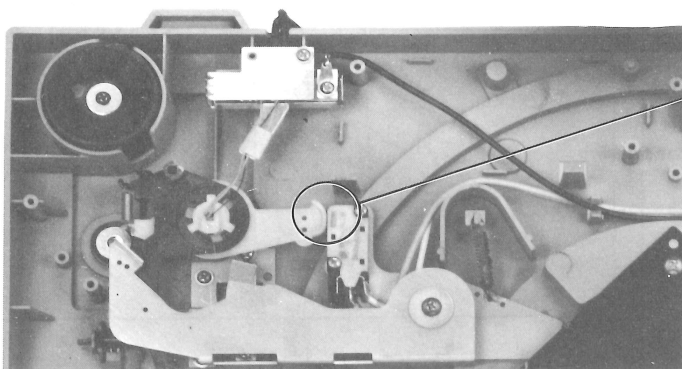
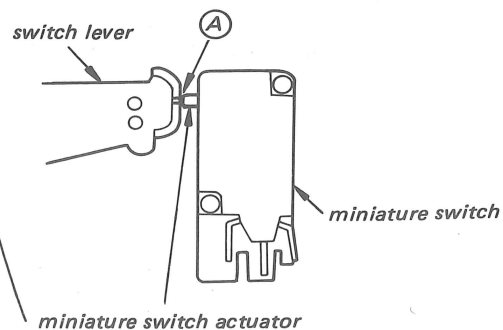


TONEARM INSTALLATION (2)



Switch-Lever Positioning:

1. Place the tonearm on the tonearm rest.
2. Position the drive gear to the rest mode.
3. Position the part ① of the switch lever in line with the switch actuator and tighten the setscrew securely.

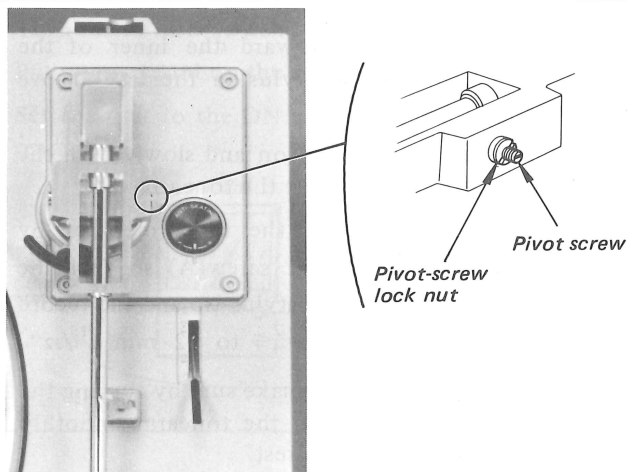


SECTION 3 ADJUSTMENTS

3-1. MECHANICAL ADJUSTMENTS

Longitudinal Sensitivity Adjustment

1. Make the longitudinal balance adjustment of tonearm.
2. Repeating the following procedures, adjust the pivot screws and the lock nuts.
 - a. When the 60 mg weight is placed on the top of the shell, the tonearm sinks more than 5 mm measured at stylus-tip.
 - b. When the weight is removed, the tonearm returns horizontally.

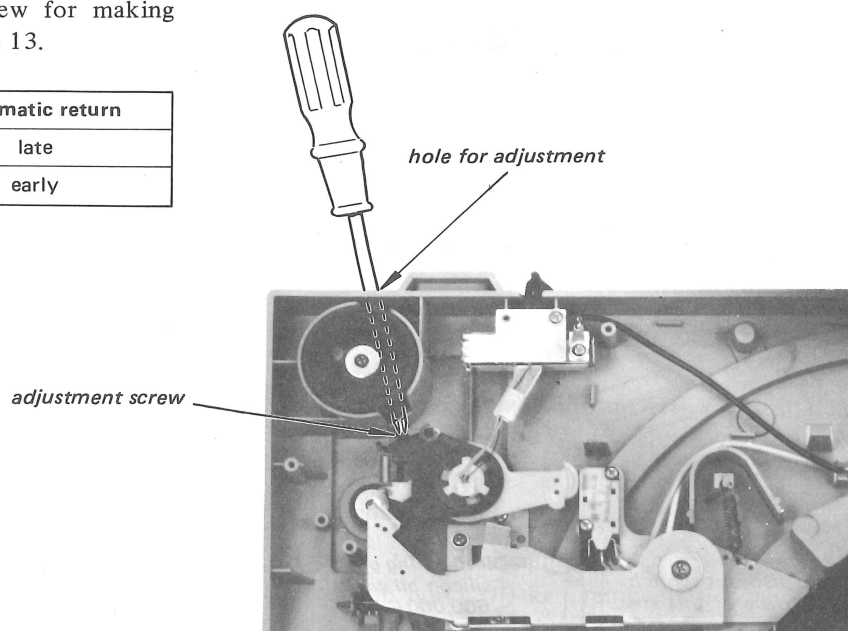


Automatic Return Position Adjustment

1. Reject the tonearm by REJECT button.
2. Bring the tonearm to the automatic-return test groove (inside portion) of the test record (YFSC-16), and adjust the screw for making the tonearm return at count 3 to 13.

Note: The normal auto-return position is between 59 mm ($2\frac{3}{8}$ ") and 64 mm ($2\frac{1}{2}$ ") from the center of the center shaft.

Turning direction	Automatic return
clockwise	late
counterclockwise	early



Tonearm Height Adjustment

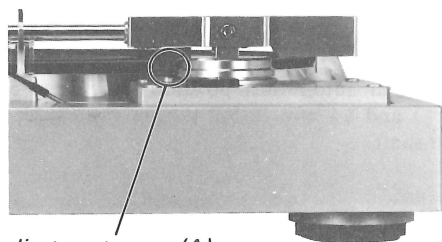
Note: Perform both adjustments A) and B).

A)

1. Bring the tonearm toward the inner of the record and put the stylus in the last groove of the record.
2. Push the REJECT button and slowly turn the turntable by hand to lift the tonearm.
3. Adjust the height of the tonearm lifter by turning the adjustment screw(A) so that the clearance between the stylus tip and the record is approx. 4 mm ($\frac{3}{16}$ ") to 12 mm ($\frac{15}{32}$ ").
4. After the adjustment, make sure by turning the turntable by hand that the tonearm smoothly returns to the tonearm rest.

B)

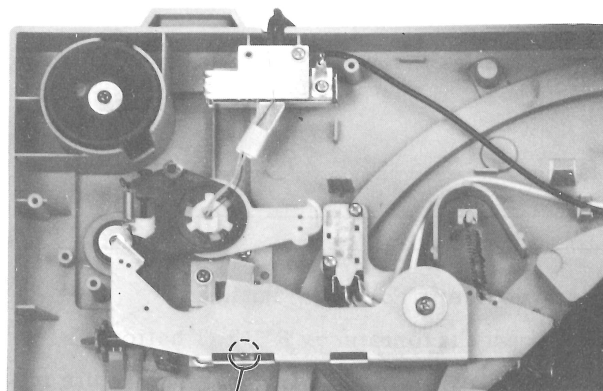
1. Make a lifter up mode by pushing the lifter button.
2. Slowly turn the turntable by hand clockwise and, at the same time, bring the tonearm to the outer-most record groove. With this condition, adjust the adjustment screw (B) so



adjustment screw (A)
(Use a 1.27 mm L wrench)

that the clearance between the stylus tip and the record surface becomes in 4 mm ($\frac{3}{16}$ ") to 12 mm ($\frac{15}{32}$ ").

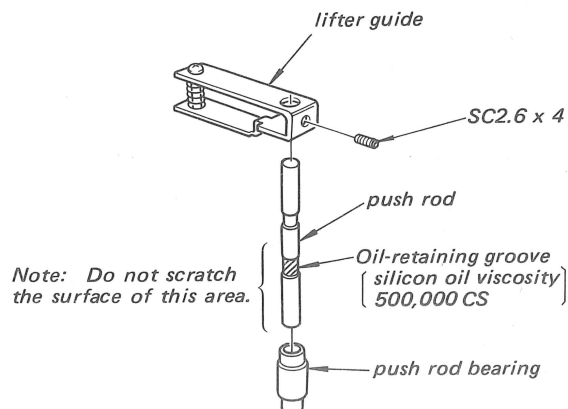
3. By further turning the turntable by hand, move the tonearm to the inner-most groove. In this condition, the clearance between the stylus tip and the record surface should also be 4 mm ($\frac{3}{16}$ ") to 12 mm ($\frac{15}{32}$ ").
4. The clearance difference between A) and B)-3 should be less than 4 mm ($\frac{3}{16}$ ").
5. After the adjustment, lock the adjustment screw (B) with locking compound.



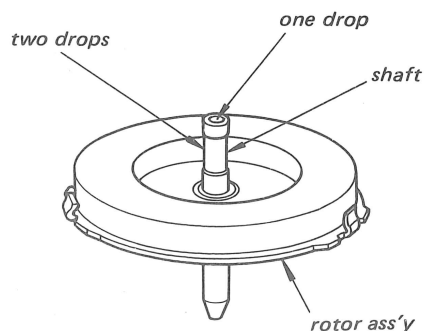
adjustment screw (B)

Lubrication

1. When the motor rotor ass'y is replaced, apply Sony oil OL-2KA to the rotor shaft as illustrated below.



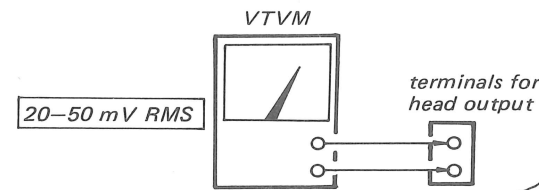
2. When the push rod or damper rod is replaced, apply proper silicon oil to the oil-retaining groove of the shaft as illustrated below.



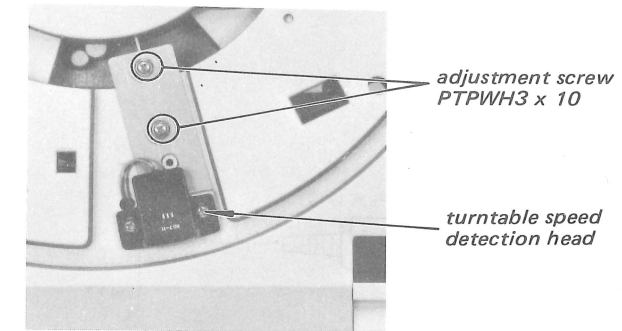
3-2. ELECTRICAL ADJUSTMENTS

Speed-detection Head's Position Adjustment

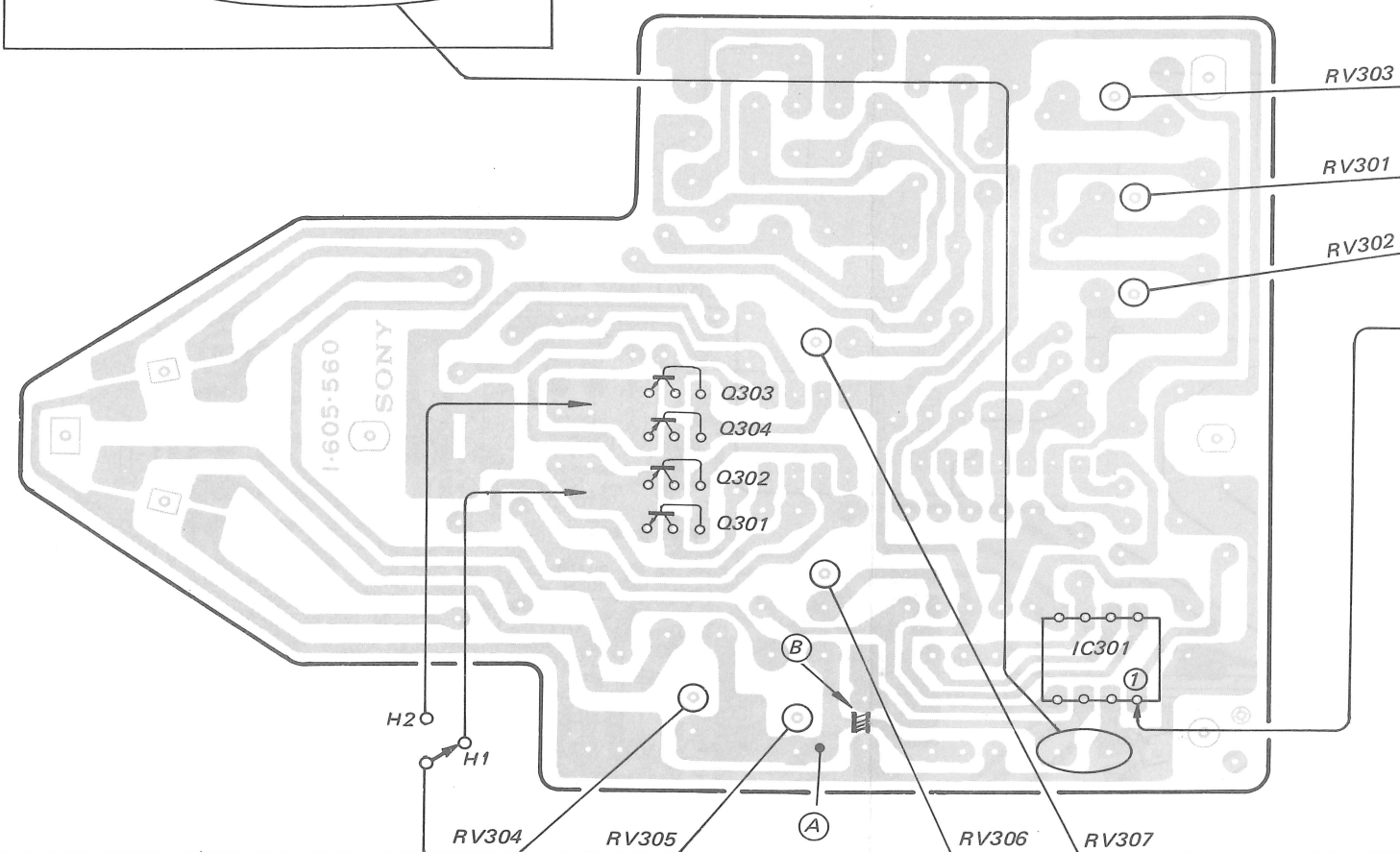
1. Turn the POWER on.
2. Turn the SPEED switch to 33.
3. Put a test record on the mat.
4. Set the unit to the ON position. Read the VTVM reading.



5. With the turntable turning, stopping, and removing it at a time, adjust the position of the speed-detection head's position inside and out by loosening the adjustment screw so that the output-signal level becomes in 20 mV RMS to 50 mV RMS. Note that the output-signal level critically varies in accordance with a little displacement of the head.



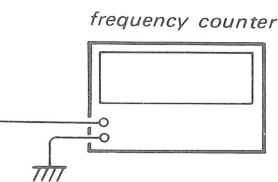
6. Check that the head is not touching with the coating of the inside turntable. The clearance between the head and coating should not be less than 0.3 mm or the thickness of an ordinal name-card.



Speed Adjustment

Note: Use a small-blade screwdriver for the adjustments.

1. Turn POWER on.
2. Connect a frequency counter to pin ① of IC301.

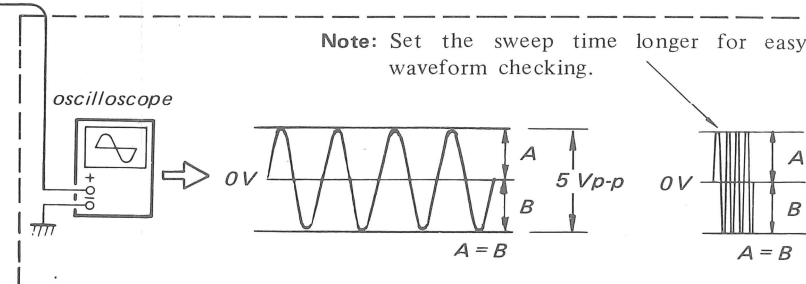


3. Turn the SPEED switch to 33.
4. Adjust the coarse adjustment RV303, which acts both for 33 and 45 rpm, for 284.0 Hz reading on the frequency counter.
5. Turn the SPEED switch to 45.
6. Adjust the fine adjustment RV302 for 384.0 Hz reading.
7. Turn the SPEED switch to 33.
8. Adjust the fine adjustment RV301 for 284.4 Hz reading.

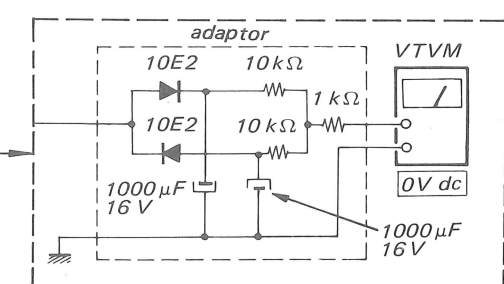
Gain/Offset Adjustments

1. Cut the pattern foil at the point (B), and apply a 2V dc to the point (A).
2. Put an appropriate record on the mat.
3. Turn the POWER switch on.
4. Adjust the gain adjustment RV304 at the switch position H1 for a 5 Vp-p reading on the oscilloscope.
5. Adjust the gain adjustment RV305 at H2 for a 5 V p-p reading on the oscilloscope.

6. Adjust the offset adjustment RV306 at H1 for a 0V dc centering on the waveform.
7. Adjust the offset adjustment RV307 at H2 for a 0V dc centering on the waveform.
8. After the adjustments, bridge the opened patterns at the point (B) and remove the dc-voltage connection from the point (A).



Note: Set the sweep time longer for easy waveform checking.



4-1. MOUNTING DIAGRAM
— Conductor Side —

SECTION 4
DIAGRAMS

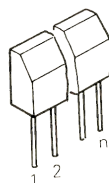
PS-252 PS-252

Semiconductor Leads Layout

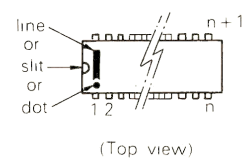
2SB734
2SD774



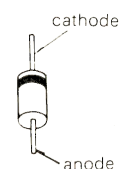
CX065B



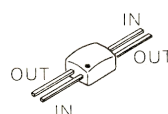
μPC4558C



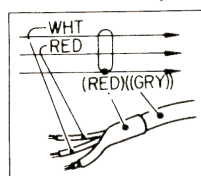
10E2



HL300C

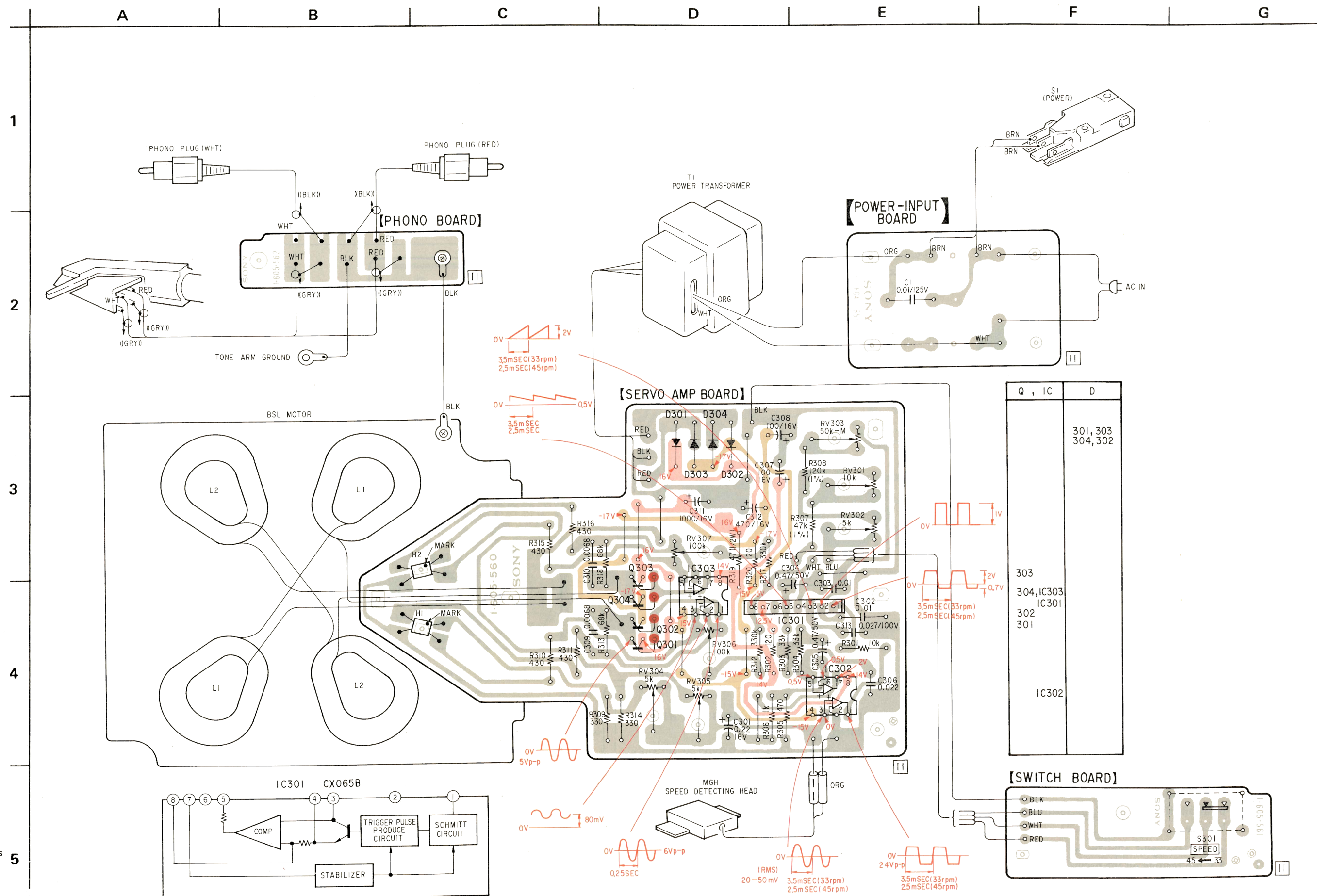


- Color code of sleeving over the end of the jacket.

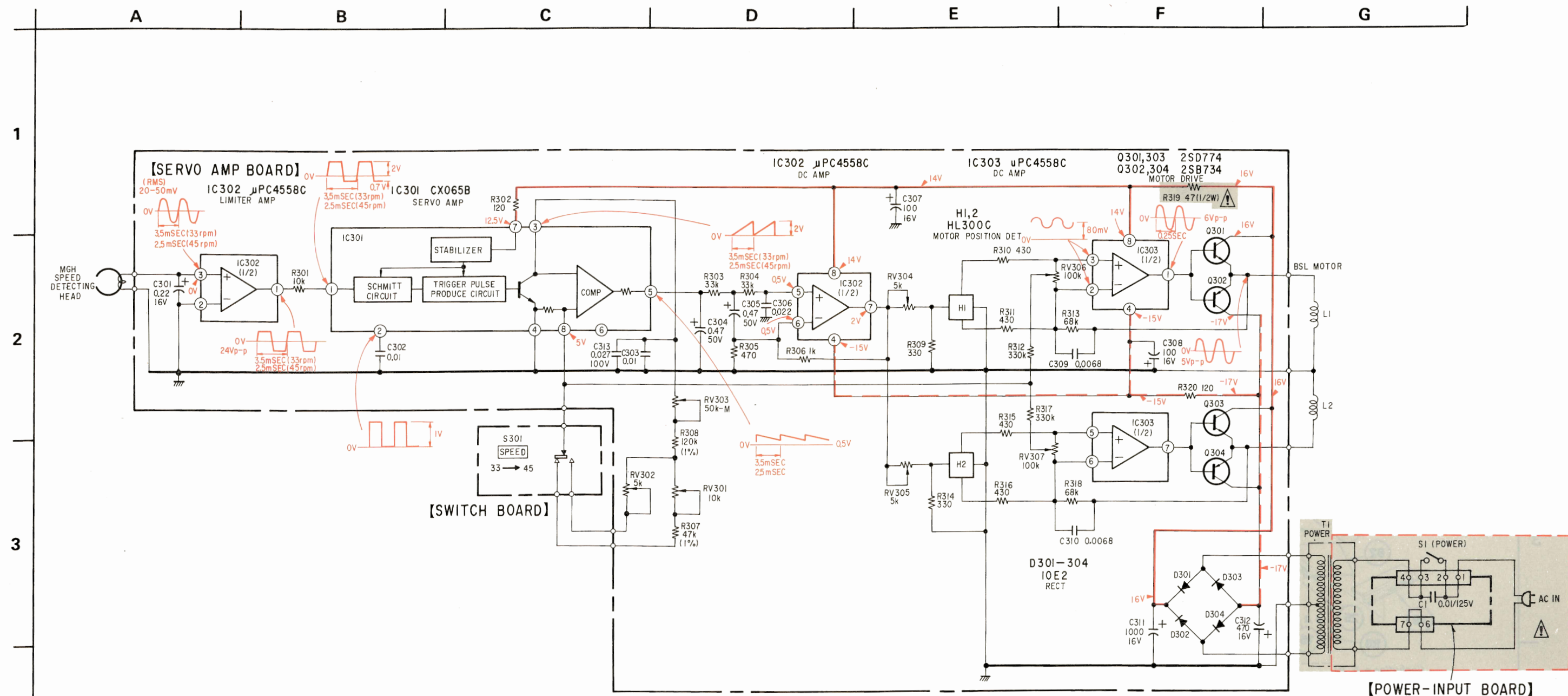


- : parts extracted from the component side.
- : parts extracted from the conductor side.
- |— and —|— : electrolytics

- : B + pattern
- : B - pattern



4-2. SCHEMATIC DIAGRAM



- Note:
- All resistors are in ohms, $\frac{1}{4}$ W unless otherwise noted.
k Ω : 1000 Ω , M Ω : 1000 k Ω
 - Adjustment for repair.
 - B+ bus.
 - B- bus.
 - Readings are taken under no-signal conditions with a VOM (20 k Ω /V).
 - Switch

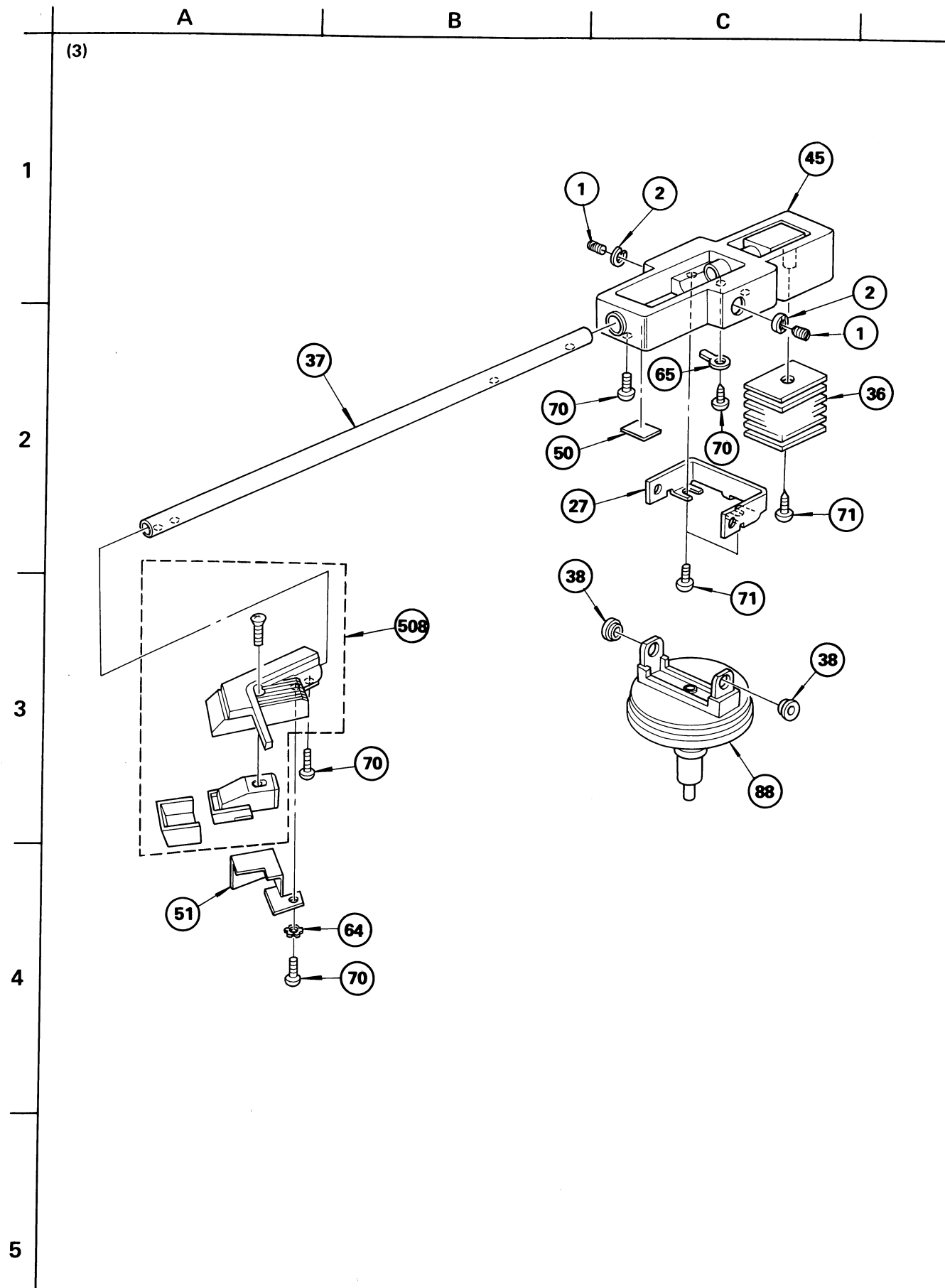
Ref. No.	Switch	Position
S1	POWER	OFF
S301	SPEED	33

- Electrolytics

Note: The components identified by shading and mark  are critical for safety. Replace only with part number specified.

EXPLODED VIEWS AND PARTS LIST





GENERAL SECTION		
No.	Part No.	Description
1	2-203-518-61	SCREW, PIVOT
2	2-203-519-00	NUT
3	3-536-780-00	SPRING, TENSION
4	3-610-931-11	SPACER, SHAFT, DRUM, HEAD
5	3-701-508-00	SET SCREW, DOUBLE POINT 3X6
6	3-703-043-21	LABEL, CAUTION, MAIN
7	3-703-135-00	SCREW, PTPWH 3X8
8	3-703-136-00	SCREW, PTPWH 3X12
9	3-703-137-00	SCREW, PTPWH 3X10
10	4-301-647-00	WASHER, SPECIAL
11	4-812-554-00	WASHER
12	4-836-836-00	SPRING, COMPRESSION
13	4-844-041-00	WASHER, (N)
14	4-852-007-00	RETAINER (A), THRUST
15	4-852-037-11	KNOB, IFC
16	4-857-642-00	HOLDER, PC BOARD
17	4-857-653-11	HINGE, DUST COVER
18	4-857-661-11	EMBLEM, SONY
19	4-858-229-00	CAM, IFC
20	4-858-234-00	LEVER, RETURN
21	4-858-240-00	LEVER (M), CLUTCH
22	4-858-264-21	LABEL, CAUTION
23	4-861-933-00	SLEEVE (D)
24	4-868-052-00	GEAR, CENTER
25	4-870-539-00	PLATE, GROUND
26	4-870-785-00	SPRING, TENSION (MAIN LEVER)
27	4-874-209-00	REINFORCEMENT
28	4-874-250-00	SPRING
29	4-874-273-00	PLATE, GROUND, PANEL
30	4-875-207-00	SLEEVE
31	4-875-214-11	LEVER, SWITCH
32	4-876-304-00	CUSHION, DUST COVER
33	4-876-389-00	STATOR
34	4-877-860-00	LABEL, SPECIFICATION
35	4-877-809-31	FRAME
36	4-877-810-00	WEIGHT
37	4-877-812-00	PIPE, ARM
38	4-877-814-00	BEARING, PIVOT
39	4-877-816-00	SHAFT, PIVOT
40	4-877-821-00	PLATE, FIXED, LIFTER
41	4-877-822-00	GUIDE, LIFTER
42	4-877-824-00	CAM, LIFTER
43	4-877-826-00	LEVER, REJECT
44	4-877-829-00	SPRING, COMPRESSION
45	4-877-830-00	JOINT, PIPE

GENERAL SECTION		
No.	Part No.	Description
46	4-877-831-11	KNOB, REJECT
47	4-877-832-11	KNOB, SPEED SELECTION
48		
49	4-877-834-21	PANEL (A), CONTROL
50	9-911-838-XX	SHEET
51	4-877-838-00	PLATE, SHIELD
52	4-877-839-00	PLATE (B), SHIELD
53	4-877-840-00	LEVER, REJECT SUPPORT
54	4-877-841-00	BRACKET, HEAD
55	4-877-843-00	PLATE, BOTTOM
56	4-877-850-00	SPRING
57	4-877-851-00	REST, ARM
58	4-890-173-00	WASHER
59	7-621-258-25	SCREW +P 2.3X20
60	7-621-259-85	SCREW +P 2.6X14
61	7-621-736-09	SET-SCT, HEX. 2.6X5
62	7-623-105-16	W 2, MIDDLE
63	7-623-208-22	SW 3, TYPE 2
64	7-623-420-07	LW 2, TYPE B
65	7-623-505-01	LUG, 2
66	7-624-133-54	STOP RING 10, TYPE-CE
67	7-671-114-01	BALL 4, STEEL
68	7-682-150-01	SCREW +P 3X14
69	7-682-553-09	SCREW +B 3X20
70	7-685-104-64	SCREW +P 2X6 TYPE4
71	7-685-105-21	SCREW +P 2X8 TYPE2 SLIT
72	7-685-651-21	SCREW +BVTP 3X20 TYPE1
73	7-685-661-71	SCREW +BVTP 4X12 TYPE2 SLIT
74	7-685-666-21	SCREW +BVTP 4X30 TYPE2 SLIT
75	7-685-870-09	SCREW +BVTT 3X5 (S)
76	7-685-872-01	SCREW +BVTT 3X8 (S)
77		
78	9-911-815-01	CUSHION
79	A-4608-195-A	ROTOR ASSY
80	A-4608-196-A	STATOR ASSY
81	A-4609-010-A	GEAR ASSY, DRIVING
82	4-4619-174-A	MOUNTED PCB, AMPLIFIER, SERVO
83	X-4857-048-0	INSULATOR ASSY
84	X-4877-802-0	TURNTABLE ASSY
85	X-4877-803-0	PLATE ASSY, UP AND DOWN
86	X-4877-804-0	COVER ASSY, DUST
87	X-4877-805-2	LEVER ASSY, MAIN
88	X-4877-806-0	JOINT ASSY, CENTER
89	X-4877-807-0	INSULATOR ASSY
90	X-4877-808-1	ROD ASSY PUSH

NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked "▲" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers (Δ-ΔΔΔ-ΔΔΔ-XX or Δ-ΔΔΔΔ-ΔΔΔ-X) may be different from those used in the set.

CAPACITORS:

- All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers.
- MF:μF, PF:μμF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.

F : nonflammable

The components identified by shading and mark ▲ are critical for safety. Replace only with part number specified.

COILS

- MMH : mH, UH : μH

GENERAL SECTION

No.	Part No.	Description
91	0-056-028-00	WASHER, 14
92	4-858-274-11	COVER, INSULATOR
93	4-877-842-00	PLATE (A), BOTTOM
94	7-685-152-21	SCREW, TAPPING; P3X25

ACCESSORY & PACKING MATERIAL

Part No.	Description
3-701-634-00	BAG, POLYETHYLENE
3-701-730-00	BAG, POLYETHYLENE, IBM CARD
3-701-742-00	IBM CARD
3-701-806-00	ADAPTOR, 45RPM, (E)
3-783-772-21	MANUAL, INSTRUCTION
3-794-123-11	LABEL, CAUTION
4-855-635-00	SHEET, PROTECTION
4-874-262-00	GUIDE, RECORD
4-877-807-11	SHEET, TURNTABLE
4-876-352-00	SHEET, PLASTIC; PROTECTOR CARTON
4-877-846-00	HOLDER, TURNTABLE
4-877-847-00	CUSHION, LEFT
4-877-848-00	CUSHION, RIGHT
4-877-849-00	PLATE, PROTECTION
4-877-852-00	CUSHION, TONEARM

ELECTRICAL PARTS

Ref.No.	Part No.	Description
501	1-447-049-00	TRANSFORMER, POWER
502	1-508-799-00	BASE POST (U TYPE)
503	1-508-800-13	U TYPE BASE POST 3P
504	1-516-657-00	SWITCH, MINIATURE (S1)
505	1-535-115-00	TERMINAL
506	1-535-118-00	TERMINAL
507	1-543-167-00	HEAD (TURN DETECTION) (MGH)
508	1-549-103-00	CARTRIDGE (WITH SHELL) VL-38GSA
509	1-551-294-00	CORD
510	1-551-628-00	CORD, POWER
511	1-553-802-00	SWITCH, SLIDE (S301)
512	1-555-828-00	LEAD (WITH TERMINAL); WHITE
513	1-555-829-00	LEAD (WITH TERMINAL); RED
514	1-604-651-00	PC BOARD, POWER
515	1-605-560-00	PC BOARD, SERVO
516	1-605-561-00	PC BOARD, SPEED CHANGE
517	1-605-562-00	PC BOARD, PHONO
C1	1-161-749-00	FILM 0.01MF 125V
C311	1-123-324-00	ELECT 1000MF 16V
C312	1-123-323-00	ELECT 470MF 16V
C313	1-130-307-00	FILM 0.027MF 5% 100V
D301	8-719-200-02	DIODE 10E-2
D302	8-719-200-02	DIODE 10E-2
D303	8-719-200-02	DIODE 10E-2
D304	8-719-200-02	DIODE 10E-2
H1	8-719-903-00	DIODE HL-300C
H2	8-719-903-00	DIODE HL-300C
IC301	8-750-602-65	IC CX-065B
IC302	8-759-145-58	IC UPC4558C
IC303	8-759-145-58	IC UPC4558C
Q301	8-729-177-43	TRANSISTOR 2SD774
Q302	8-729-103-43	TRANSISTOR 2SB734
Q303	8-729-177-43	TRANSISTOR 2SD774
Q304	8-729-103-43	TRANSISTOR 2SB734
R319	1-213-127-00	CARBON 47 5% 1/2W
RV301	1-226-236-00	RES, ADJ, CARBON 10K
RV302	1-226-235-00	RES, ADJ, CARBON 5K
RV303	1-228-222-00	RES, ADJ, METAL GLAZE 50K
RV304	1-226-235-00	RES, ADJ, CARBON 5K
RV305	1-226-235-00	RES, ADJ, CARBON 5K
RV306	1-226-239-00	RES, ADJ, CARBON 100K
RV307	1-226-239-00	RES, ADJ, CARBON 100K

ELECTROLYTIC CAPACITORS

RATING → : Use the high voltage rated one.						
CAP. (μF)	6.3 VOLT.	10 VOLT.	16 VOLT.	25 VOLT.	35 VOLT.	50 VOLT.
	PART No.	PART No.	PART No.	PART No.	PART No.	PART No.
0.47					→	1-121-726-00
1.0					→	1-121-391-00
2.2					→	1-121-450-00
3.3	→	→	→	1-121-392-00	→	1-121-393-00
4.7	→	→	→	1-121-395-00	→	1-121-396-00
10	→	→	1-121-651-00	1-121-398-00	→	1-121-738-00
22	→	→	1-121-479-00	1-121-480-00	1-121-662-00	1-121-152-00
33	→	→	1-121-403-00	1-121-404-00	1-121-652-00	1-121-405-00
47	→	1-121-352-00	1-121-409-00	1-121-410-00	1-121-653-00	1-121-411-00
100	→	1-121-414-00	1-121-415-00	1-121-416-00	1-121-357-00	1-121-417-00
220	1-121-419-00	1-121-420-00	1-121-421-00	1-121-422-00	1-121-261-00	1-121-423-00
330	1-121-751-00	1-121-805-00	1-121-521-00	1-121-654-00	1-121-655-00	1-121-656-00
470	1-121-424-00	1-121-425-00	1-121-426-00	1-121-733-00	1-121-361-00	1-121-810-00
1000	—	1-121-736-00	1-121-245-00	1-121-657-00	1-121-388-00	1-123-061-00
2200	1-121-658-00	1-121-659-00	1-121-660-00	1-123-067-00	1-121-984-00	—
3300	1-121-661-00	1-123-075-00	1-123-071-00	—	—	—

CAP. (μF)	100 VOLT.	160 VOLT.	250 VOLT.	350 VOLT.
	PART No.	PART No.	PART No.	PART No.
0.47	—	—	—	—
1.0	1-123-249-00	1-123-252-00	1-123-003-00	1-121-168-00
2.2	1-123-250-00	1-123-026-00	—	1-123-028-00
3.3	1-121-995-00	—	1-123-004-00	1-123-006-00
4.7	1-123-255-00	1-121-246-00	1-121-759-00	1-123-007-00
10	1-121-126-00	1-121-999-00	1-123-254-00	1-123-008-00
22	1-121-996-00	1-123-253-00	1-123-005-00	1-123-022-00
33	1-121-997-00	1-121-757-00	—	—
47	1-123-251-00	1-121-919-00	—	—
100	1-123-084-00	—	—	—

CERAMIC CAPACITORS

RATING							
CAP. (pF)	50 VOLT.	CAP. (pF)	50 VOLT.	CAP. (pF)	50 VOLT.	CAP. (μF)	50 VOLT.
	PART No.		PART No.		PART No.		PART No.
0.5	1-101-837-00	22	1-102-959-00	150	1-101-361-00	0.001	1-102-074-00
0.75	1-101-586-00	24	1-102-960-00	160	1-101-367-00	0.0012	1-102-118-00
1.0	1-102-934-00	27	1-102-961-00	180	1-102-976-00	0.0015	1-102-119-00
1.5	1-101-576-00	30	1-102-962-00	200	1-102-977-00	0.0018	1-102-120-00
2.0	1-102-935-00	33	1-102-963-00	220	1-102-978-00	0.0022	1-102-121-00
3	1-102-936-00	36	1-102-964-00	240	1-102-979-00	0.0027	1-102-122-00
4	1-102-937-00	39	1-102-965-00	270	1-102-980-00	0.0033	1-102-123-00
5	1-102-942-00	43	1-102-966-00	300	1-102-981-00	0.0039	1-102-124-00
6	1-102-943-00	47	1-101-880-00	330	1-102-820-00	0.0047	1-102-125-00
7	1-102-944-00	51	1-101-882-00	360	1-102-821-00	0.0056	1-102-126-00
8	1-102-945-00	56	1-101-884-00	390	1-102-822-00	0.0068	1-102-127-00
9	1-102-946-00	62	1-101-886-00	430	1-102-823-00	0.0082	1-102-128-00
10	1-102-947-00	68	1-101-888-00	470	1-102-824-00	0.01	1-102-129-00
11	1-102-948-00	75	1-101-890-00	510	1-101-059-00	0.022	1-101-005-00
12	1-102-949-00	82	1-102-971-00	560	1-102-115-00	0.047	1-101-006-00
13	1-102-950-00	91	1-102-972-00	680	1-102-116-00		
15	1-102-951-00	100	1-102-973-00	820	1-102-117-00		
16	1-102-952-00	110	1-102-815-00				
18	1-102-953-00	120	1-102-816-00				
20	1-102-958-00	130	1-101-081-00				

0.001μF = 1,000pF

CERAMIC (SEMICONDUCTOR) CAPACITORS

RATING → : Use the high voltage rated one.					
CAP. (μF)	25 VOLT.	50 VOLT.	CAP. (μF)	25 VOLT.	50 VOLT.
	PART No.	PART No.		PART No.	PART No.
0.001	→	1-161-039-00	0.018	1-161-016-00	1-161-054-00
0.0012	→	1-161-040-00	0.022	1-161-017-00	1-161-055-00
0.0015		1-161-041-00	0.027	1-161-018-00	1-161-056-00
0.0018		1-161-042-00	0.033	1-161-019-00	1-161-057-00
0.0022		1-161-043-00	0.039	1-161-010-00	1-161-058-00
0.0027	→	1-161-044-00	0.047	1-161-021-00	1-161-059-00
0.0033	→	1-161-045-00	0.056	→	1-161-060-00
0.0039	→	1-161-046-00	0.068	→	1-161-061-00
0.0047	→	1-161-047-00	0.082	1-161-024-00	1-161-062-00
0.0056	→	1-161-048-00	0.1	1-161-025-00	1-161-063-00
0.0068	→	1-161-049-00			
0.0082	1-161-012-00	1-161-050-00			
0.01	1-161-013-00	1-161-051-00			
0.012	→	1-161-052-00			
0.015	1-161-015-00	1-161-053-00			

NOTE:

- Items with no part number and no description are not stocked because they are seldom required for routine service.
- Items marked "▲" are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- Due to standardization, parts with part numbers (Δ-ΔΔΔ-ΔΔΔ-XX or Δ-ΔΔΔΔ-ΔΔΔ-X) may be different from those used in the set.

CAPACITORS:

- All capacitors are in μF. Common capacitors are omitted. Refer to the following lists for their part numbers. MF:μF, PF:μμF.

RESISTORS

- All resistors are in ohms. Common 1/4W, 1/8W and 1/16W carbon resistors are omitted. Refer to the following lists for their part numbers.

- F : nonflammable

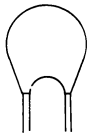
The components identified by shading and mark ▲ are critical for safety. Replace only with part number specified.

COILS

- MMH : mH, UH : μH

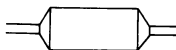
MYLAR CAPACITORS

RATING											
CAP. (μF)	50 VOLT.	100 VOLT.	200 VOLT.	CAP. (μF)	50 VOLT.	100 VOLT.	200 VOLT.	CAP. (μF)	50 VOLT.	100 VOLT.	200 VOLT.
	PART No.	PART No.	PART No.		PART No.	PART No.	PART No.		PART No.	PART No.	PART No.
0.001	1-108-227-00	1-108-365-00	1-108-409-00	0.01	1-108-239-00	1-108-377-00	1-108-421-00	0.1	1-108-251-00	1-108-389-00	1-108-433-00
0.0012	1-108-351-00	1-108-366-00	1-108-410-00	0.012	1-108-357-00	1-108-378-00	1-108-422-00	0.12	1-108-363-00	1-108-390-00	1-108-434-00
0.0015	1-108-228-00	1-108-367-00	1-108-411-00	0.015	1-108-240-00	1-108-379-00	1-108-423-00	0.15	1-108-252-00	1-108-391-00	1-108-435-00
0.0018	1-108-352-00	1-108-368-00	1-108-412-00	0.018	1-108-358-00	1-108-380-00	1-108-424-00	0.18	1-108-364-00	1-108-392-00	1-108-436-00
0.0022	1-108-230-00	1-108-369-00	1-108-413-00	0.022	1-108-242-00	1-108-381-00	1-108-425-00	0.22	1-108-254-00	1-108-393-00	1-108-437-00
0.0027	1-108-353-00	1-108-370-00	1-108-414-00	0.027	1-108-359-00	1-108-382-00	1-108-426-00	0.27	1-108-854-00	—	—
0.0033	1-108-232-00	1-108-371-00	1-108-415-00	0.033	1-108-244-00	1-108-383-00	1-108-427-00	0.33	1-108-855-00	—	—
0.0039	1-108-354-00	1-108-372-00	1-108-416-00	0.039	1-108-360-00	1-108-384-00	1-108-428-00	0.39	1-108-856-00	—	—
0.0047	1-108-234-00	1-108-373-00	1-108-417-00	0.047	1-108-246-00	1-108-385-00	1-108-429-00	0.47	1-108-857-00	—	—
0.0056	1-108-355-00	1-108-374-00	1-108-418-00	0.056	1-108-361-00	1-108-386-00	1-108-430-00				
0.0068	1-108-237-00	1-108-375-00	1-108-419-00	0.068	1-108-249-00	1-108-387-00	1-108-431-00				
0.0082	1-108-356-00	1-108-376-00	1-108-420-00	0.082	1-108-362-00	1-108-388-00	1-108-432-00				



TANTALUM CAPACITORS

RATING → : Use the high voltage rated one.							
CAP. (μF)	3.15 VOLT.	6.3 VOLT.	10 VOLT.	16 VOLT.	20 VOLT.	25 VOLT.	35 VOLT.
	PART No.	PART No.	PART No.	PART No.	PART No.	PART No.	PART No.
0.01					→	→	1-131-396-00
0.015					→	→	1-131-397-00
0.022					→	→	1-131-398-00
0.033					→	→	1-131-399-00
0.047					→	→	1-131-400-00
0.068					→	→	1-131-401-00
0.1					→	→	1-131-402-00
0.15					→	→	1-131-403-00
0.22					→	→	1-131-404-00
0.33					→	1-131-409-00	1-131-405-00
0.47	—	—	—	—	1-131-412-00	→	1-131-406-00
0.68	—	—	—	1-131-415-00	→	1-131-410-00	1-131-407-00
1.0	—	—	1-131-418-00	—	1-131-413-00	→	1-131-408-00
1.5	—	1-131-421-00	—	1-131-416-00	→	1-131-411-00	1-131-348-00
2.2	1-131-424-00	—	1-131-419-00	—	1-131-414-00	1-131-355-00	1-131-349-00
3.3	—	1-131-422-00	—	1-131-417-00	1-131-362-00	1-131-356-00	1-131-350-00
4.7	1-131-425-00	—	1-131-420-00	1-131-369-00	1-131-363-00	1-131-357-00	1-131-351-00
6.8	—	1-131-423-00	1-131-376-00	1-131-370-00	1-131-364-00	1-131-358-00	1-131-352-00
10	1-131-426-00	1-131-383-00	1-131-377-00	1-131-371-00	1-131-365-00	1-131-359-00	1-131-353-00
15	1-131-390-00	1-131-384-00	1-131-378-00	1-131-372-00	1-131-366-00	1-131-360-00	—
22	1-131-391-00	1-131-385-00	1-131-379-00	1-131-373-00	1-131-367-00		
33	1-131-392-00	1-131-386-00	1-131-380-00	1-131-374-00			
47	1-131-393-00	1-131-387-00	1-131-381-00	—			
68	1-131-394-00	1-131-388-00	—	—			
100	1-131-395-00	—	—	—			



TANTALUM CAPACITORS

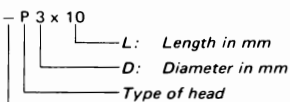
RATING						
CAP. (μF)	3 VOLT.	6.3 VOLT.	10 VOLT.	16 VOLT.	20 VOLT.	35 VOLT.
	PART No.	PART No.	PART No.	PART No.	PART No.	PART No.
0.033						1-131-273-00
0.047						1-131-274-00
0.068						1-131-275-00
0.1						1-131-276-00
0.15						1-131-277-00
0.22			—	—	1-131-262-00	1-131-278-00
0.33			—	—	1-131-263-00	1-131-279-00
0.47			1-131-169-00	—	1-131-264-00	1-131-280-00
0.68			—	1-131-258-00	1-131-265-00	1-131-281-00
1.0			1-131-254-00	—	1-131-266-00	1-131-282-00
1.5		1-131-250-00	—	—	1-131-267-00	1-131-283-00
2.2		—	—	1-131-259-00	1-131-268-00	1-131-284-00
3.3		—	1-131-255-00	—	1-131-269-00	—
4.7		1-131-251-00	1-131-171-00	—	1-131-270-00	—
6.8		—	—	1-131-260-00	1-131-271-00	—
10	—	—	1-131-256-00	—	1-131-272-00	—
15	—	1-131-252-00	—	1-131-261-00	—	—
22	—	—	1-131-257-00	—	—	—
33	1-131-176-00	1-131-253-00	1-131-173-00	—	—	—
47	1-131-288-00	1-131-174-00	—	—	—	—
100	1-131-177-00	—	—	—	—	—

1/4 WATT CARBON RESISTORS

Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.	Ω	Part No.
1.0	1-246-401-00	10	1-246-425-00	100	1-246-449-00	1.0k	1-246-473-00	10k	1-246-497-00	100k	1-246-521-00	1.0M	1-246-545-00
1.1	1-246-402-00	11	1-246-426-00	110	1-246-450-00	1.1k	1-246-474-00	11k	1-246-498-00	110k	1-246-522-00	1.1M	1-210-814-00
1.2	1-246-403-00	12	1-246-427-00	120	1-246-451-00	1.2k	1-246-475-00	12k	1-246-499-00	120k	1-246-523-00	1.2M	1-210-815-00
1.3	1-246-404-00	13	1-246-428-00	130	1-246-452-00	1.3k	1-246-476-00	13k	1-246-500-00	130k	1-246-524-00	1.3M	1-210-816-00
1.5	1-246-405-00	15	1-246-429-00	150	1-246-453-00	1.5k	1-246-477-00	15k	1-246-501-00	150k	1-246-525-00	1.5M	1-210-817-00
1.6	1-246-406-00	16	1-246-430-00	160	1-246-454-00	1.6k	1-246-478-00	16k	1-246-502-00	160k	1-246-526-00	1.6M	1-210-818-00
1.8	1-246-407-00	18	1-246-431-00	180	1-246-455-00	1.8k	1-246-479-00	18k	1-246-503-00	180k	1-246-527-00	1.8M	1-210-819-00
2.0	1-246-408-00	20	1-246-432-00	200	1-246-456-00	2.0k	1-246-480-00	20k	1-246-504-00	200k	1-246-528-00	2.0M	1-210-820-00
2.2	1-246-409-00	22	1-246-433-00	220	1-246-457-00	2.2k	1-246-481-00	22k	1-246-505-00	220k	1-246-529-00	2.2M	1-210-821-00
2.4	1-246-410-00	24	1-246-434-00	240	1-246-458-00	2.4k	1-246-482-00	24k	1-246-506-00	240k	1-246-530-00	2.4M	1-244-754-00
2.7	1-246-411-00	27	1-246-435-00	270	1-246-459-00	2.7k	1-246-483-00	27k	1-246-507-00	270k	1-246-531-00	2.7M	1-244-755-00
3.0	1-246-412-00	30	1-246-436-00	300	1-246-460-00	3.0k	1-246-484-00	30k	1-246-508-00	300k	1-246-532-00	3.0M	1-244-756-00
3.3	1-246-413-00	33	1-246-437-00	330	1-246-461-00	3.3k	1-246-485-00	33k	1-246-509-00	330k	1-246-533-00	3.3M	1-244-757-00
3.6	1-246-414-00	36	1-246-438-00	360	1-246-462-00	3.6k	1-246-486-00	36k	1-246-510-00	360k	1-246-534-00	3.6M	1-244-758-00
3.9	1-246-415-00	39	1-246-439-00	390	1-246-463-00	3.9k	1-246-487-00	39k	1-246-511-00	390k	1-246-535-00	3.9M	1-244-759-00
4.3	1-246-416-00	43	1-246-440-00	430	1-246-464-00	4.3k	1-246-488-00	43k	1-246-512-00	430k	1-246-536-00	4.3M	1-244-760-00
4.7	1-246-417-00	47	1-246-441-00	470	1-246-465-00	4.7k	1-246-489-00	47k	1-246-513-00	470k	1-246-537-00	4.7M	1-244-761-00
5.1	1-246-418-00	51	1-246-442-00	510	1-246-466-00	5.1k	1-246-490-00	51k	1-246-514-00	510k	1-246-538-00	5.1M	1-244-762-00
5.6	1-246-419-00	56	1-246-443-00	560	1-246-467-00	5.6k	1-246-491-00	56k	1-246-515-00	560k	1-246-539-00		
6.2	1-246-420-00	62	1-246-444-00	620	1-246-468-00	6.2k	1-246-492-00	62k	1-246-516-00	620k	1-246-540-00		
6.8	1-246-421-00	68	1-246-445-00	680	1-246-469-00	6.8k	1-246-493-00	68k	1-246-517-00	680k	1-246-541-00		
7.5	1-246-422-00	75	1-246-446-00	750	1-246-470-00	7.5k	1-246-494-00	75k	1-246-518-00	750k	1-246-542-00		
8.2	1-246-423-00	82	1-246-447-00	820	1-246-471-00	8.2k	1-246-495-00	82k	1-246-519-00	820k	1-246-543-00		
9.1	1-246-424-00	91	1-246-448-00	910	1-246-472-00	9.1k	1-246-496-00	91k	1-246-520-00	910k	1-246-544-00		

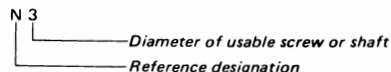
HARDWARE NOMENCLATURE

Screw:



Indicated slotted-head only.
Unless otherwise indicated, it means cross-recessed head (Phillips type).

Nut, Washer, Retaining ring:



Reference Designation	Shape	Description	Remarks
SCREWS			
P		pan-head screw	binding-head (B) screw for replacement
PWH		pan-head screw with washer face	binding-head (B) screw and flat washer for replacement
PS PSP		pan-head screw with spring washer	binding-head (B) screw and spring washer for replacement
PSW PSPW		pan-head screw with spring and flat washers	binding-head (B) screw and spring and flat washers for replacement
R		round-head screw	binding-head (B) screw for replacement
K		flat-countersunk-head screw	
RK		oval-countersunk-head screw	
B		binding-head screw	
T		truss-head screw	binding-head (B) screw for replacement
F		flat-fillister-head screw	
RF		fillister-head screw	
BV		brazer-head screw	

Reference Designation	Shape	Description	Remarks
SELF-TAPPING SCREWS			
TA		self-tapping screw	ex: TA, P 3 x 10
PTP		pan-head self-tapping screw	binding-head self-tapping (TA, B) screw for replacement
PTPWH		pan-head self-tapping screw with washer face	binding-head self-tapping (TA, B) screw and flat washer for replacement
PTTWH		pan-head thread-rolling screw with washer face	binding-head (B) screw and flat washer for replacement
SET SCREWS			
SC		set screw	
SC		hexagon-socket set screw	ex: SC 2.6 x 4, hexagon socket
NUT			
N		nut	
WASHERS			
W		flat washer	
SW		spring washer	
LW		internal-tooth lock washer	ex: LW3, internal
LW		external-tooth lock washer	ex: LW3, external
RETAINING RINGS			
E		retaining ring	
G		grip-type retaining ring	

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