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SERVICERIANUAL

JL-A40
AUTO-RETURN
DIRECT DRIVE
TURNTABLE



Features

- Cueing facility protects the record surface during manual playing.
- Automatic reject facility
 To stop playing a record at any point, push the
 START/REJECT operation lever towards "REJECT",
 and the tonearm will automatically return to the arm
 rest.

New gimbal support arm

Outstanding tonearm sensitivity is assured, because bearings for clockwise/counterclockwise rotation are provided above and under the pivot bearing. Trackability is, thanks to the TH (Tracing Hold) tonearm system — the axis of the balance weight is positioned below its fulcrum — superb, and tracking characteristics are maintained even if a record is warped or if there is external vibration.

Direct drive

A newly developed 12-pole DC servomotor provides greatly improved performance. Highly accurate speed control and freedom from vibration are the performance features available only in the direct drive system.

Large high-inertia platter

Aluminium die-cast platter having a diameter of 31cm and weighting 1.6kg is employed. The stroboscope on the platter rim (33-1/3 r.p.m.) permits fine speed adjustment while a record is being played.

Diamond stylus

Good sound quality and long life are ensured by the diamond stylus having a tip radius of 0.5 mil.

Anti-skating mechanism

Anti-skating force can be adjusted corresponding to the tracking force.

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No. 2412

1. Specifications

TURNTABLE

Type: Auto-return Mechanism

Drive system:

Drive motor:

Speeds:

Wow and flutter (WRNS):

Signal to noise ratio:

Direct Drive

D.C. Servo motor

33-1/3 and 45 rpm

Less than 0.03% (DIN)

More than 60dB (IEC-B)

70dB (DIN-B)

Pitch control range: More than ±2.5%

Platter: 12-inch (31cm) Die-cast aluminum alloy

TONEARM

Type: Statically-balances S-shaped tubular arm with JVC

developed TH(Tracing Hold) balancing system and

with tracking force dial of 0.1 gram steps

Effective arm length: 220mm

Overhang: 15mm

Applicable tracking force range: 0 to 3 grams

Applicable cartridge weight: 14.5~21.5 grams (Headshell Inculuded)

Tracking error: +3°.35′, -0°43.

CARTRIDGE (Except U.S.A., Canada and U.K.)

Type: Moving Magnet Stylus: 0.5 mil, diamond

Optimum tracking force: 2g

Out put: 3mV (1kHz)
Frequency response: 10 - 25,000Hz
Separation: More than 25dB
Load resistance: 47k - 100k ohms

Compliance: 25×10^{-6} cm/dyne (static)

10 x 10-6cm/dyne (dynamic)

GENERAL

Dimensions: $46.0(W) \times 36.7(D) \times 14.5(H) \text{ cm}$

Weight: 7.2 kg

TABLE 1

Countries	Line Voltage & Frequency	Power Consumption	
U.S.A., CANADA	AC 120V, 60Hz	4.5 watts	
EUROPE CONTINENT	AC 220V~, 50Hz	4.5 watts	
U.K., AUSTRALIA	AC 240V~, 50Hz	4.5 watts	
U.S. MILITARY MARKET	AC 100/120/220/240V Selectable, 50/60Hz	3.5 watts	
OTHER AREAS	AC 100/120/220/240V Selectable, 50/60Hz	3.5 watts	

2. Block Diagram

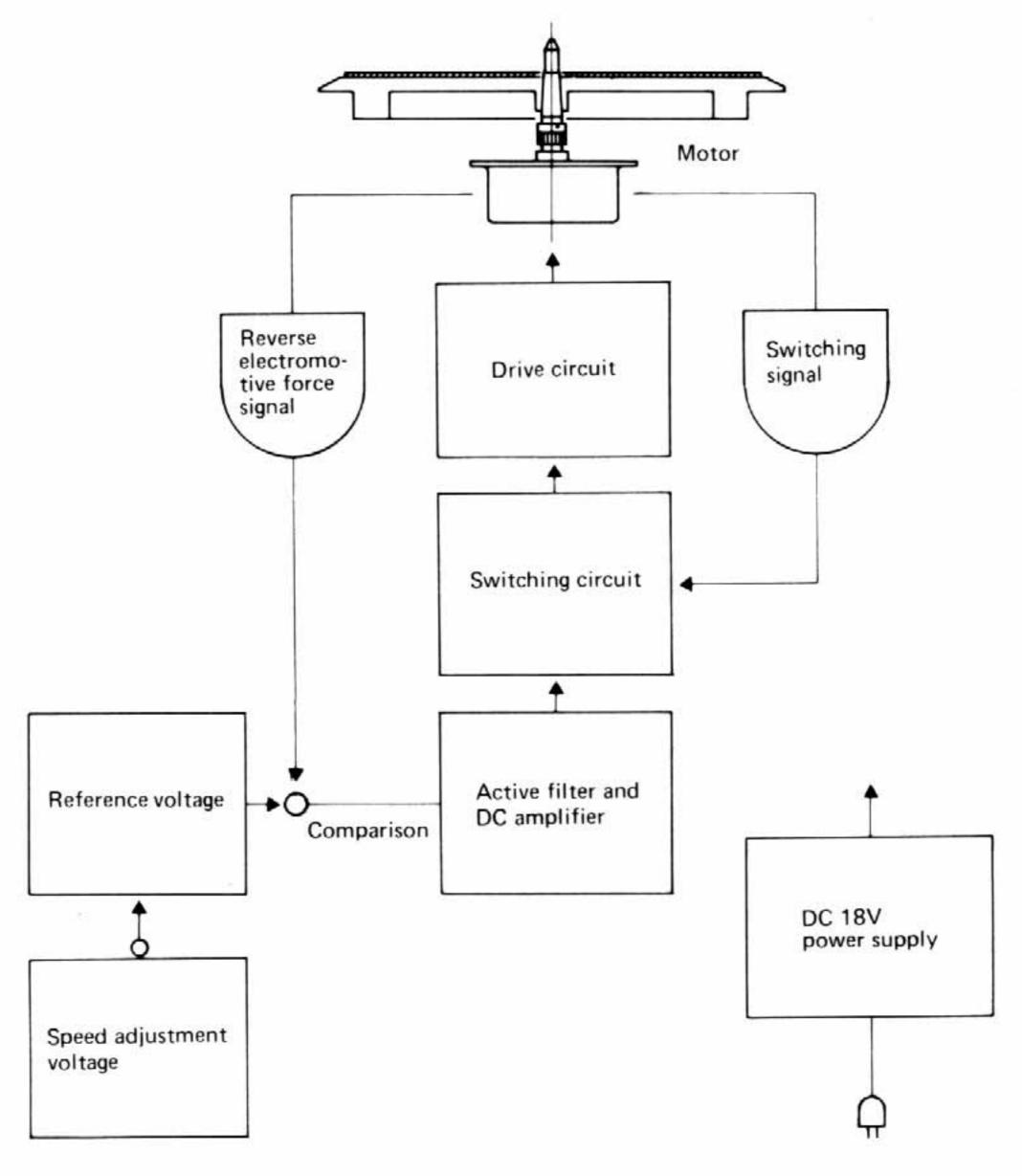


Fig. 1

Starting platter revolution (refer to Schematic Diagram on page 21)

- 1) When the speed select knob is set to "33", switch S6 is closed (ON). For 45 rpm, switch S6 is opened. When the switch S6 is ON, the emitter of X13 is connected to the earth wire through the resisters for coarse and fine speed adjustment. The base of X13 is under a reference voltage of about 2V and the collector of X13 takes an earth level, causing the base of X12 to take an earth level at the same time.
- This makes conductive, raising the emitter potential of X11 to make X10 conductive.
- 3) The conducting X10 causes X9 to become conductive. In this condition, the emitters of X5, 6 and X7, 8 are connected to the positive line, alowing the maximum current to flow.
- 4) Therefore, the output of the Hall elements inside the motor is amplified to the maximum degree, and transistors X1, 2 and X3, 4 connected in series to the drive coil are driven by this output, starting the revolution of the platter.
- 5) As the number of revolutions increases, the reverse electromotive voltage induced in the drive coil of the motor also increases gradually and after being rectified by D1~4, is stored by C5 and R14.

- 6) If current flows through the base of X12, the platter rotation is accelerated. If no base current flows, the revolution of the platter tends to decrease. The collector potential of X13 is determined by its base potential and emitter resistance. When the X13 collector potential drops by more than 0 6V from the reference +18V, current flows to the base of X12, starting acceleration of the platter rotation.
- 7) An inverse voltage ripple remains in the X12 transistor collector. This repple, in nearly 2.2V sine wave form, is added to the direct current.
- 8) The Hall element switching output is amplified by X5—X8 transistors to permit switching of X1~X4 transistors. The collector voltage of transistors X1~X4 which drives the motor is approximately 6.5Vp-p.
- 9) To ensure that the same amount of current flows to X1, 2 and X3, 4 voltage across R45 is fed bak to X10. This prevents variations due to the components used.

Speed adjustment

The rpm of the platter can be changed by varying the collector current of X13, which is varied by changing its emitter resistance. The rpm frops with reduced current. Therefore, lower speeds are obtained using higher resistances and vice versa.

* Power supply

The reference voltage of 18V is generated by a transistor 2SD325(E or D), and a Zener diode. The non-adjusted output voltage is about 0.6V lower than the voltage of the Zenre diode.

3. Operation

3-(1) Construction diagrams

The mechanism are illustrated in the diatrams below.

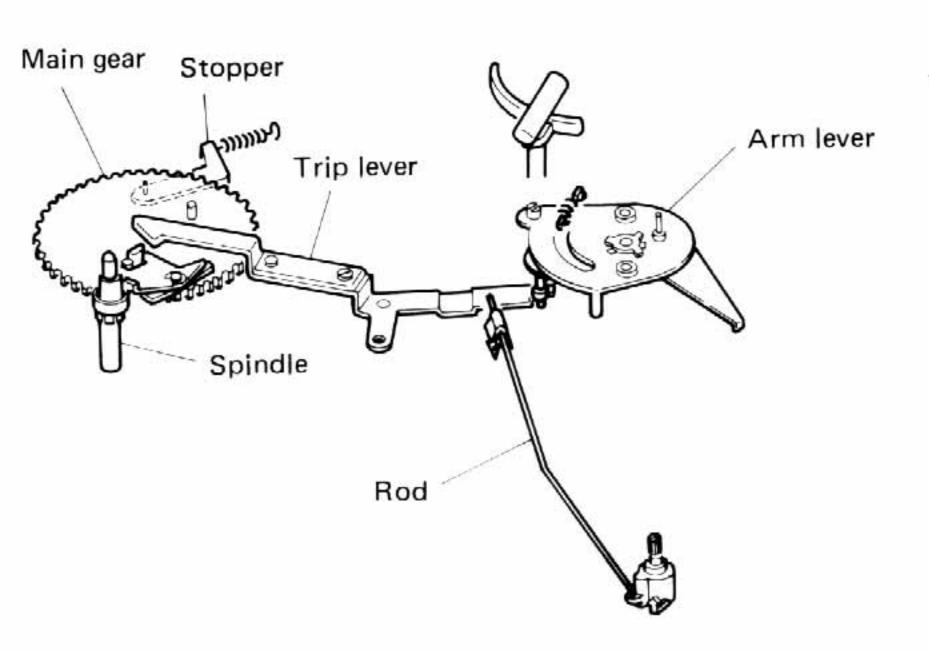


Fig. 2

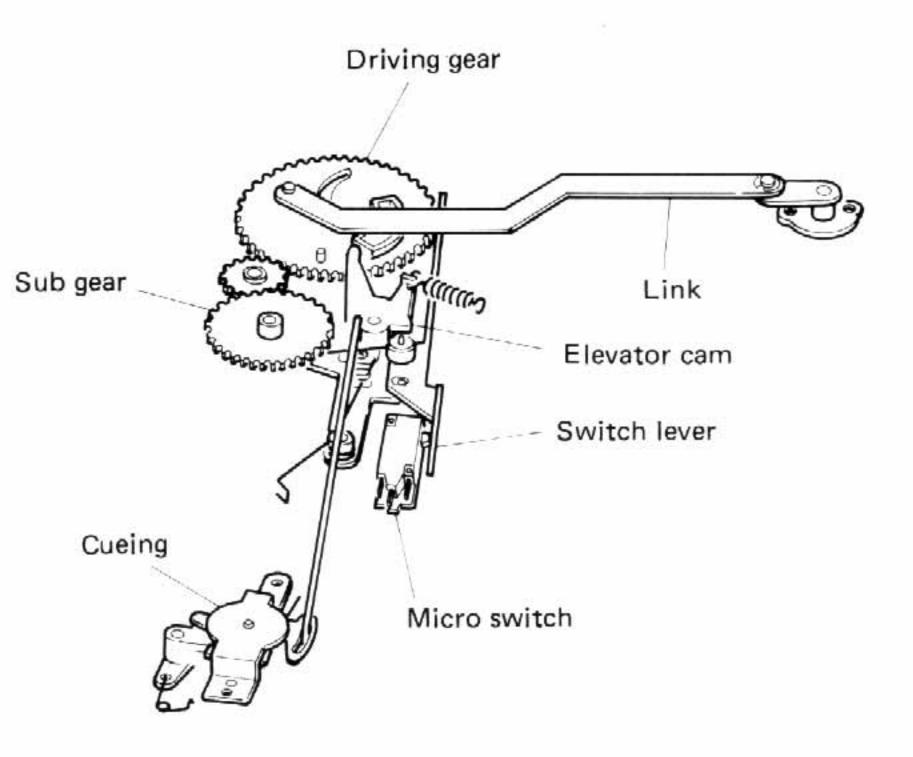


Fig. 3

3-(2) Return cycle mechanism

The smooth toothless part of the main gear and turntable gear make contact as indicated in Fig. 4 and the projection does not contact the engagement shoe.

This prevents main gear rotation even when the turntable is rotating. However, as playback proceeds, the lower trip, which causes the engagement shoe on the main gear to gradually move outward.

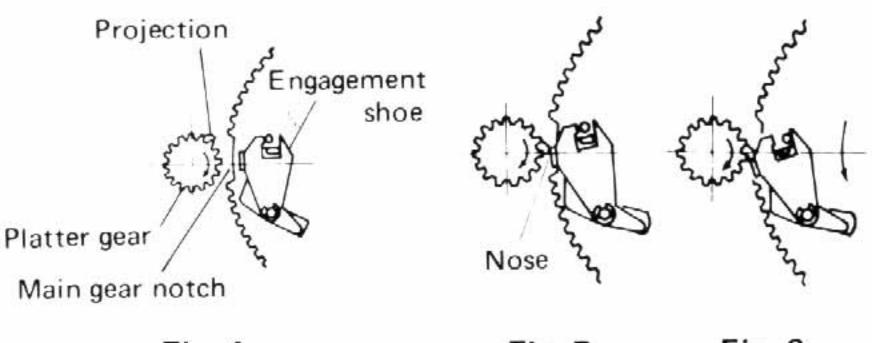


Fig. 4

Fig. 5

Fig. 6

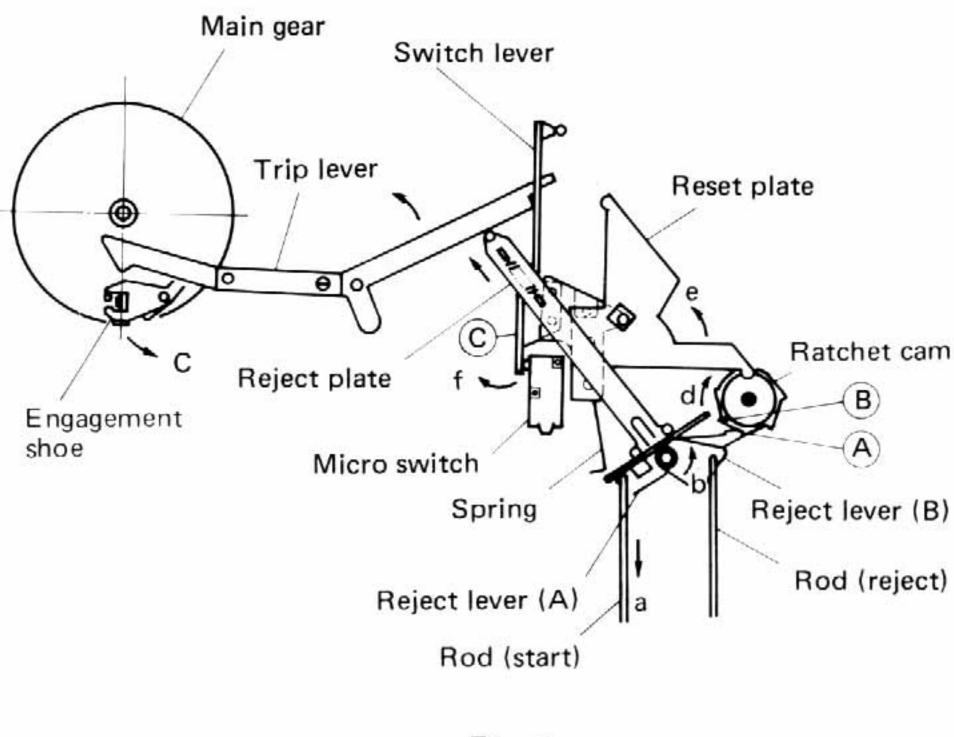


Fig. 7

In this case, the relationship between the engagement shoe and turntable projection is as shown in Fig. 5. When the stylus is in contact with the grooved part of the record, the engagement shoe shifts only slightly and is set back to its previous position by the projection. The gear does not rotate.

When playback ends and the stylus moves into the lead-out groove, the engagement shoe goes beyond the projection as ellustrated in Fig. 6. The projection then turns the engagement shoe and the main gear starts rotating. This shifts the toothless part of the main gear, which engages the turntable gear and actuates the return cycle mechanism

When the main gear stops rotating, the engagement shoe returns to its original position as shown in Fig. 4 and prevents the rotating turntable gear from causing the main gear to rotate. The engagement shoe and lower trip are reset by the outer rim of the turntable gear to their original positions just before the main gear stops rotating. The trip lever is returned by the main gear boss to its original position while the main gear is rotating.

When the return cycle starts and the main gear rotates, the link cuases the driving gear and elevator cam to move back and forth, as shown in Fig. 8.

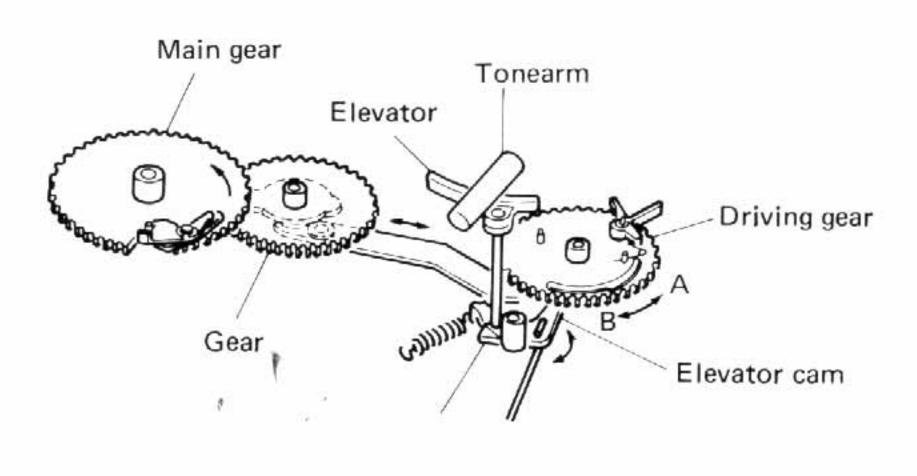


Fig. 8

When the elevator cam functions, the elevator is lifted by the inclined face and the pick-up arm moves upward. As shown in Fig. 9, the reciprocating movement of the driving gear actuates the push lever in the direction of b and moves the arm lever stud (B). The arm lever functions together with the driving gear to return the tonearm to the arm rest, thus completing the lead-out operation. See Fig. 9.

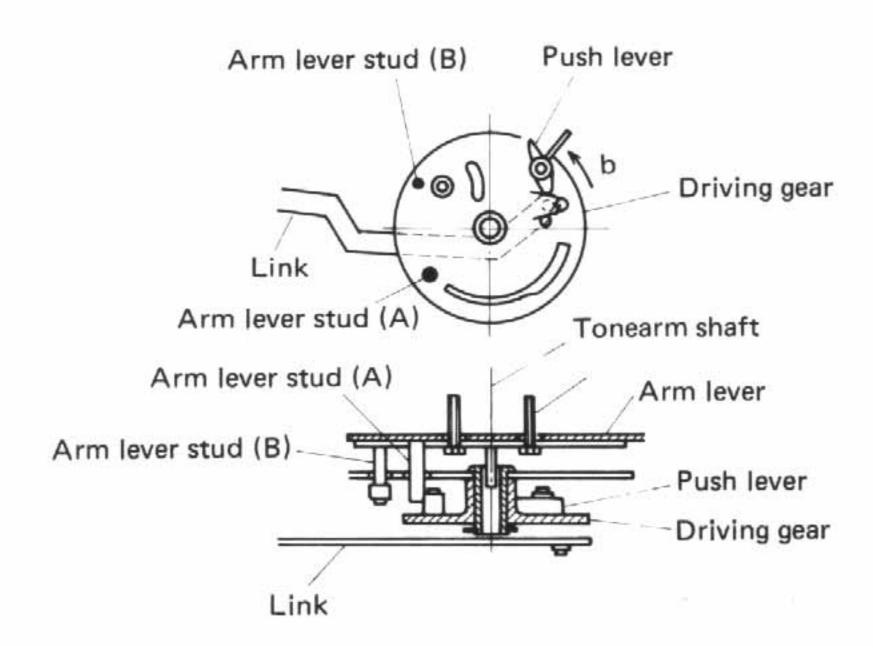


Fig. 9

3-(3) Reject mechanism

As is illustrated in Fig. 10, moving the START/REJECT lever to "REJECT" causes the start reject rod to move in direction (a) as indicated by the arrow to move the trip lever, which in turn pushes the engagement shoe out in the direction (c), thus starting the return cycle.

In the last stage of the return cycle, the arm lever stud pushes the switch lever in the direction of (b), which contacts the micro switch and cuts off the power.

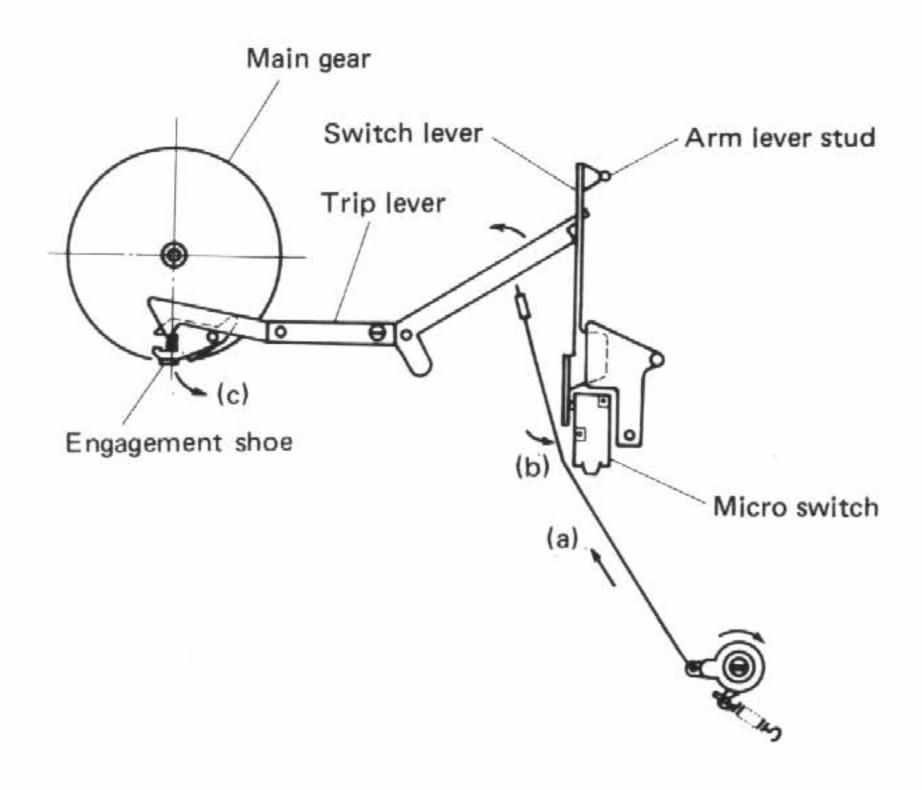


Fig. 10

4. Adjustment Procedure

Lead-out adjustment

Strict inspection is performed with regard to the lead-out adjustment before each unit is shipped. However, is you employ another type of tonearm, readjustment of the lead-out mechanism is recommended. In such cases, perform the adjustment following the procedure outlined below. (Refer to Fig. 11.) The automatic mechanism is not included in the figure.

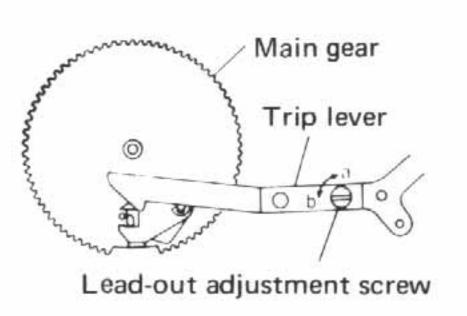


Fig. 11

Caution: Unplug the power cord first.

- 1. Clamp the tonearm to the arm rest.
- 2. Remove the dust cover.
- 3. Remove the rubber mat, the platter, and the belt.
- 4. Turn the set upside down, and place it on blocks to protect the tonearm assembly, spindle shaft and pulley.
- After removing the signal and power cord assemblies from the bottom board, remove the seven screws fixing the bottom board.

When The lead-out mechanism does not function properly.

If lead-out cannot be performed using JVC's RG652 17-cm test record, with 3m — 6m pitch lead-out groove adjust by turning the lead-out adjustment screw in the direction of the arrow (a) as is shown in Fig. 11.

When the lead-out mechanism starts functioning earlier than required.

If the lead-out mechanism functions while the stylus is still in an inner groove of JVC's RG653 17-cm test record (flip side of RG652), turn the lead-out adjustment screw in the direction of the arrow (b) until the proper lead-out function is obtained.

5. Removal of Chassis Base Ass'y

Remove the screws denoted by o mark in Fig. 12, then remove the mechanism chassis from the cabinet.

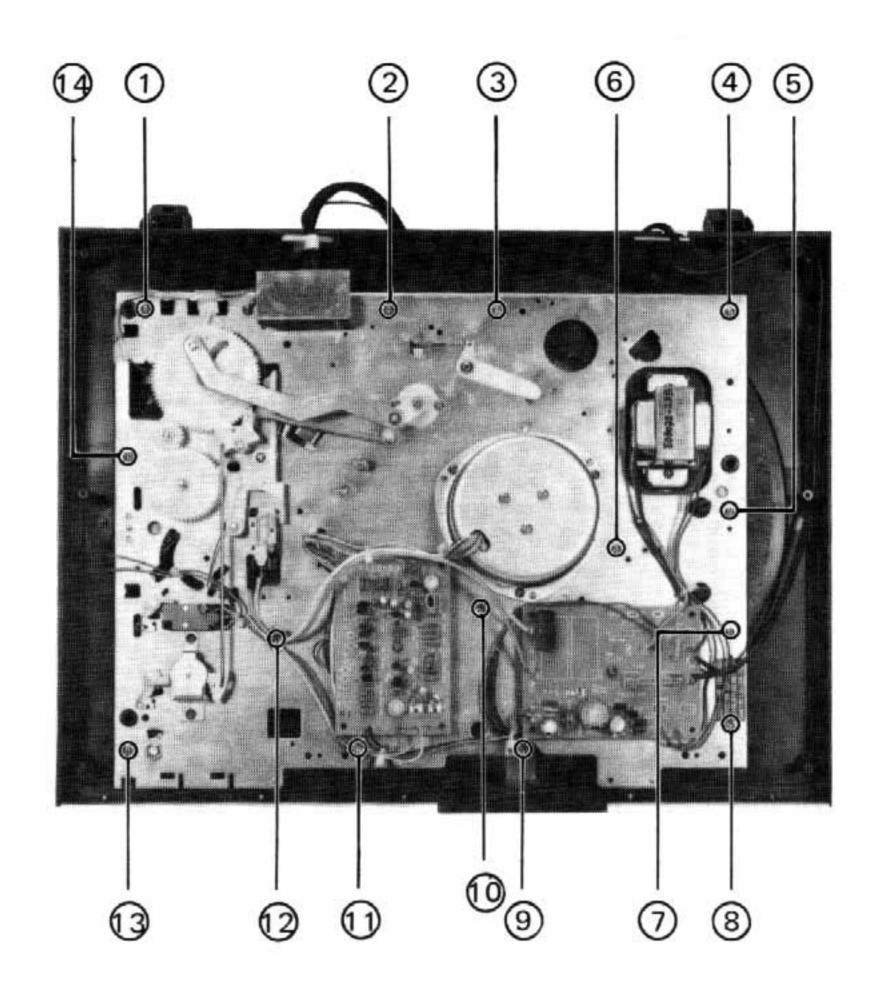


Fig. 12

6. Replacement of Parts

6-(1) Cartridge

- 1. Unscrew the connector nut to remove the headshell.
- Remove the two long screws on the headshell which hold the cartridge.
- 3. Connect the lead wires of the headshell to the new cartridge, being careful to match the polarities correctly. Polarity and wire colors are as follows:

White (+)....L

Red (+).....R

Blue (-).....LE

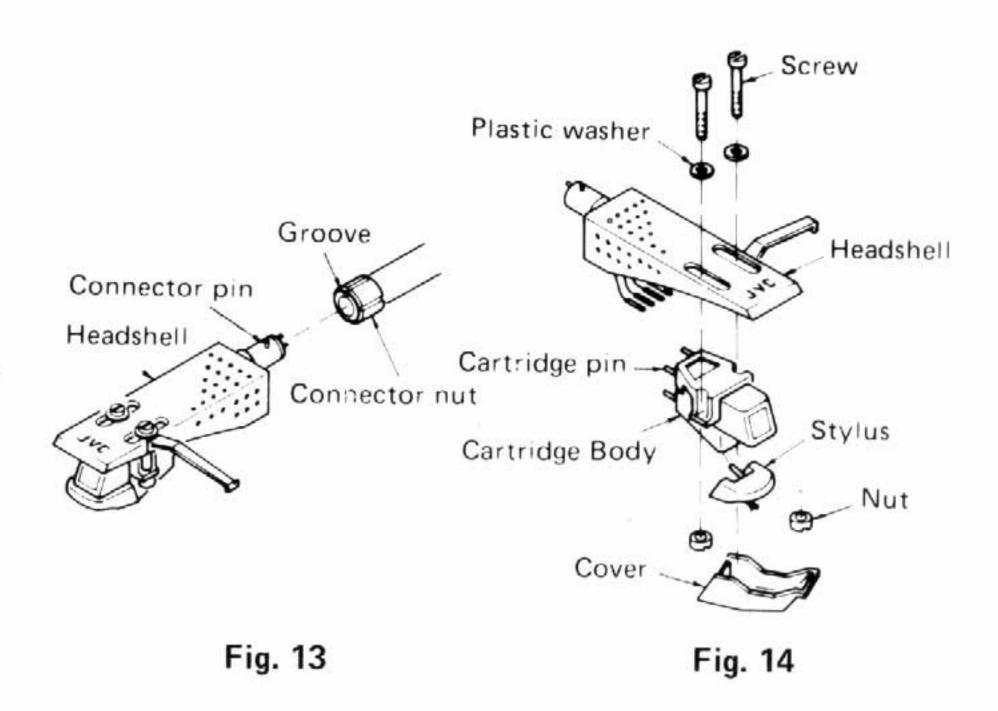
Green (-)....RE

- Attach the cartridge to the headshell squarely, and gently tighten the screws.
- 5. Set the tonearm cueing lever to "DOWN", and then bring the stylus tip to the overhang indicator by sliding the cartridge back and forth.

After the adjustment, fix it firmly.

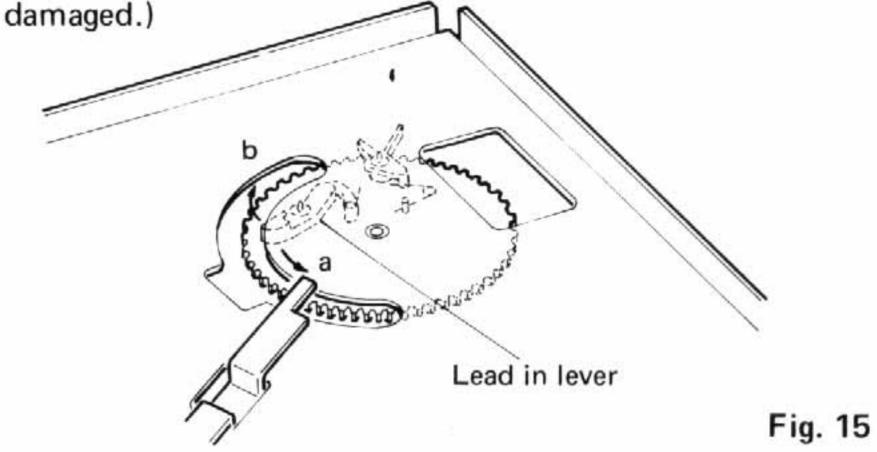
- After attaching the cartridge, slide the headshell into the tonearm with the connector pin fitting in the groove. Tighten the connector nut.
- Be sure to adjust the tracking force and lead-in position after replacing the cartridge.

Note: To play discrete 4 channel records, simply replace with the JVC stylus 4DT-Z1S the provided one.



6-(2) Mechanism chassis

When you replace the entire mechanism (or the driving gear only), be sure to check that the lead-in lever attached to the driving gear has been returned in the direction of arrow (a) as shown in Fig. 15. (The lead-in lever faces in the direction of arrow (b), the mechanism may malfunction or be



6-(3) Voltage setting

(for U.S. Military Market and Other Areas)

Although this set is pre-set for the use on your area's AC line voltage without any re-adjustment, it can be used on all AC voltages in the world through following adjustments.

To change the voltage, remove a bottom board, and replace the plug so that the required voltage, marked on the socket, may come out-in the window of the voltage selector plug. Do not forget to replace the fuse as well with one of appropriate capacity.

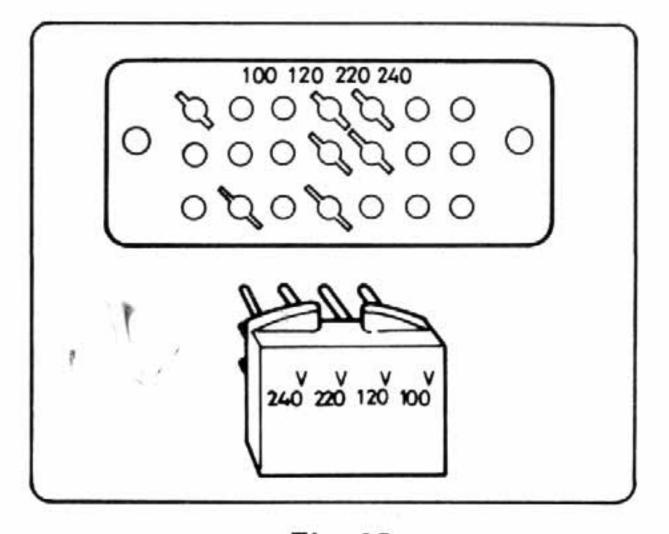


Fig. 16

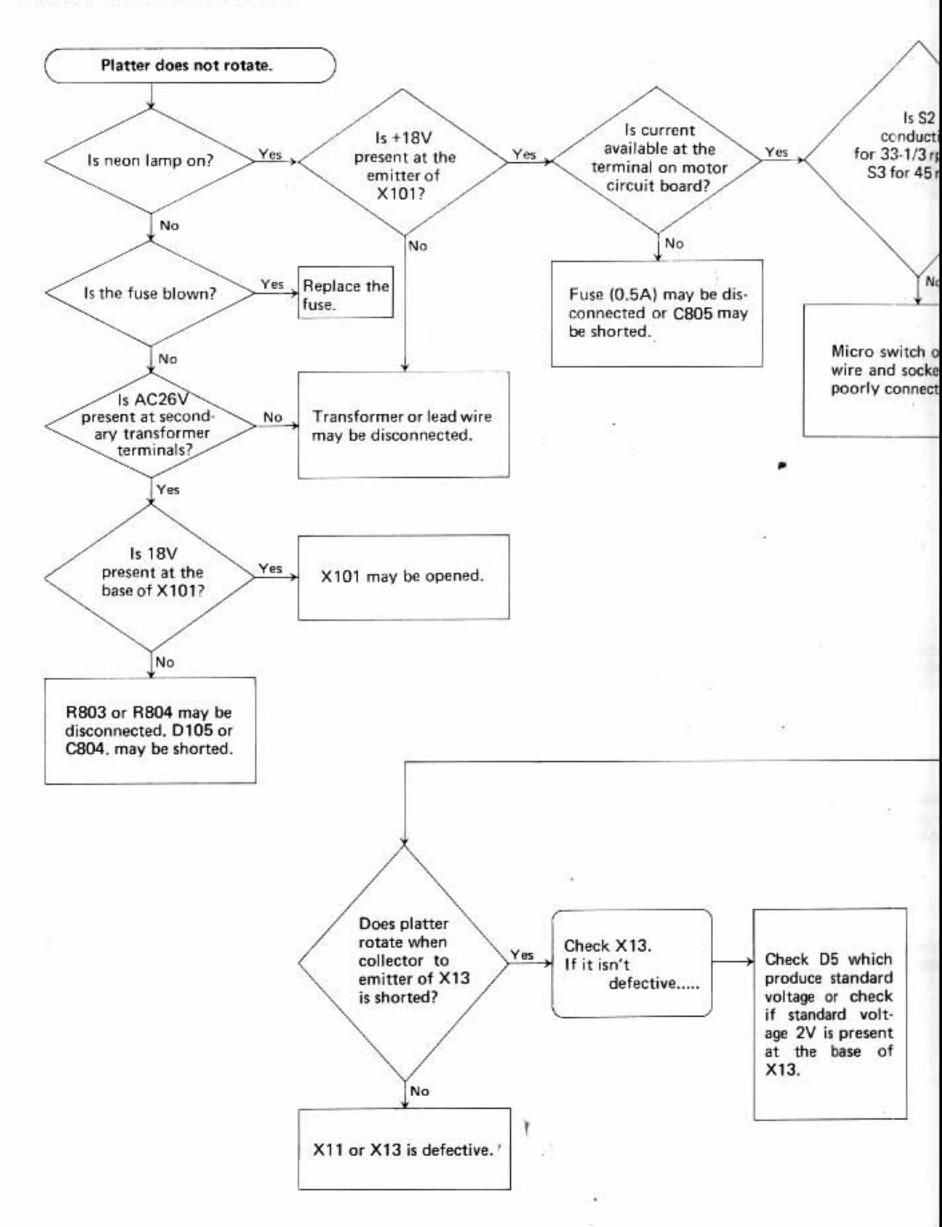
7. Troubleshooting

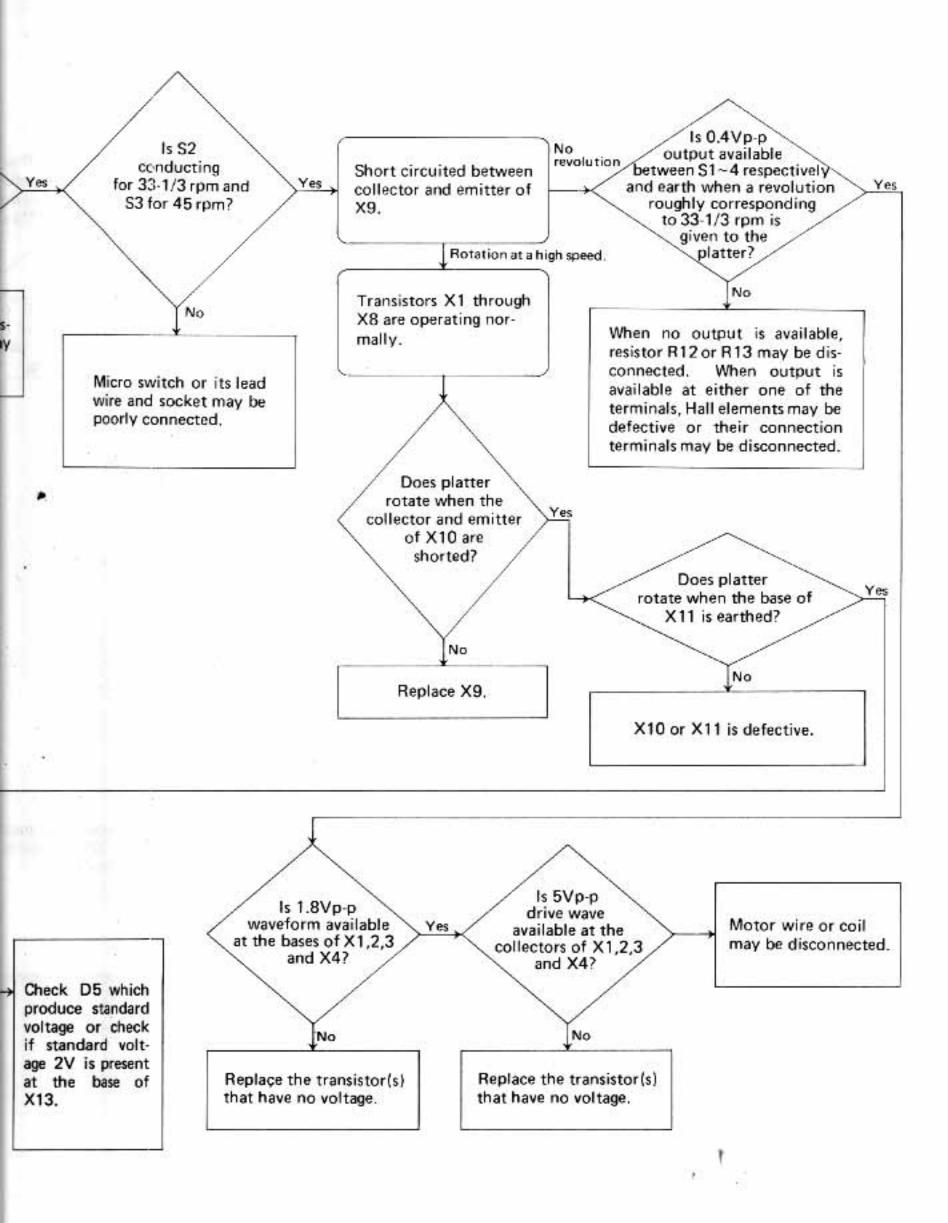
7-(1) Table of Troubleshooting

Sympton	Cause	Remedies
Platter does not rotate when tonearm is moved manually or by automatic start operation.	 Motor is not powered. Motor and motor circuit are defective. Switch lever remains in contact with the switch. 	 * Check if the power cord is plugged in or the fuse is blown when the neon lamp also does not light. * Check the transistors in the power circuit. (Check if 18V is available at the motor terminals.) * Check voltage of each part of the servo circuit board. * Adjust the switch lever for correct clearance.
Platter speed is not correct.	 The circuit board is out of fine adjustment. 	 Adjust so that it rotates correctly for both 33 (VR1) or 45 rpm (VR2).
Motor rotates at high speed without being controlled by the servo system.	 The printed pattern, capacitors etc. are short-circuited. (Capacitors, par- ticularly C5 should be checked care- fully.) 	* Separate the short-circuited points.
Unbalanced moror rotation.	 Platter is not correctly fitted on the start. Any one of transistors X1~X8 in the drive unit is defective. 	 Fit the platter on the motor shaft correctly. Check voltage for X1~X8.
Platter stops at a point when held by hand. (Dead point occurs.)	 Either one of the Hall elements is defective. Input or output of the Hall elements is incompletely solderee. 	* Replace * Solder it completely.
Change cycle will not stop.	 Trip lever and engagement shoe of the main gear malfunction. 	* Check that trip lever returns after com- pleting the change cycle, and that the engagement shoe moves smoothly and freely with its own weight.
No sound is reproduced while playing.	 Cartridge is defective. Wiring is not correct. (Live and earth are connected inversely.) Stylus is defective. Amplifier is defective. 	* Replace * Check the wiring * Replace
Stylus does not follow the groove correctly	 Dust or foreign matter is in the record groove. Stylus is dirty or defective. Lead wires in tonearm are tangled or too tight. Tracking force is abnormal. Tonearm bearings have too much friction. 	* Clean * Clean or replace. * Slacken the wires. * Adjust * Replace tonarm.
Motor rumble is heard while playing.	 Motor is defective. Transformer is defective. 	Bearing shake is excessive. Replace it. Check if the transformer is floating.
Tonearm does not leadout.	The lead-out groove is not standard.	 It may not lead out when old or non-standard records such as film records are used. Lead-out will not occur if the pitch of the lead-out groove is less than 3mm. Check if the tracking force is correct. Check if trip mechanism does not operate smoothly.

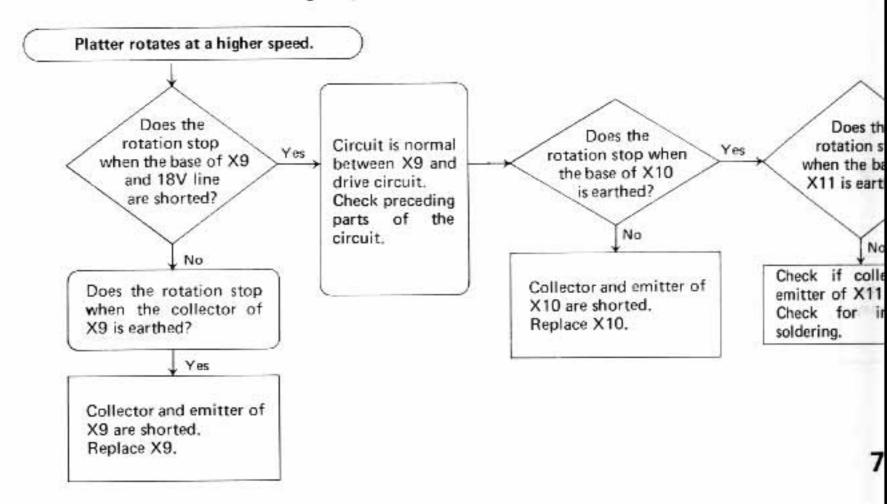
No. 2412 – 8

7-(2) Chart 1 "Platter Does not rotate"

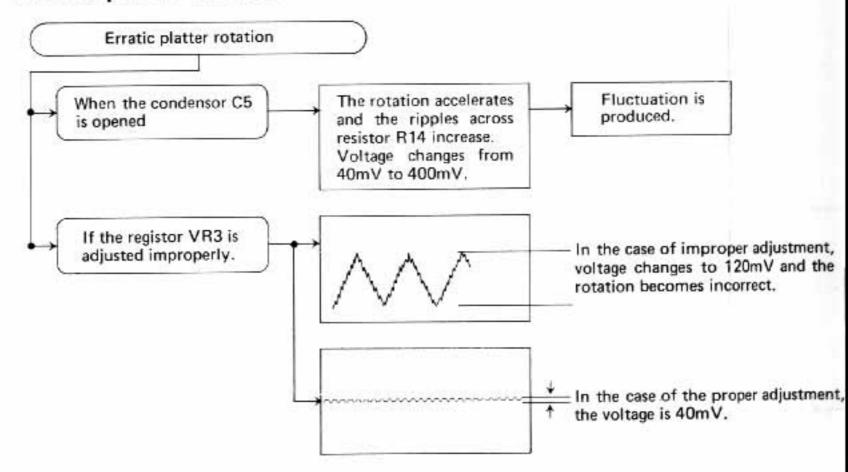




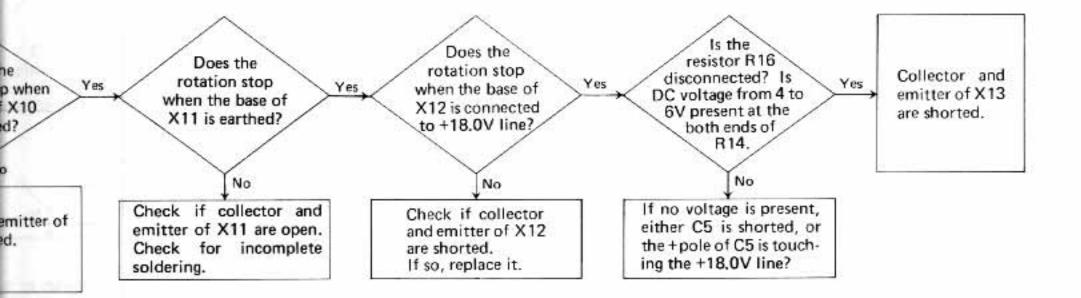
7-(3) Chart 2 "Platter rotates at a high speed"



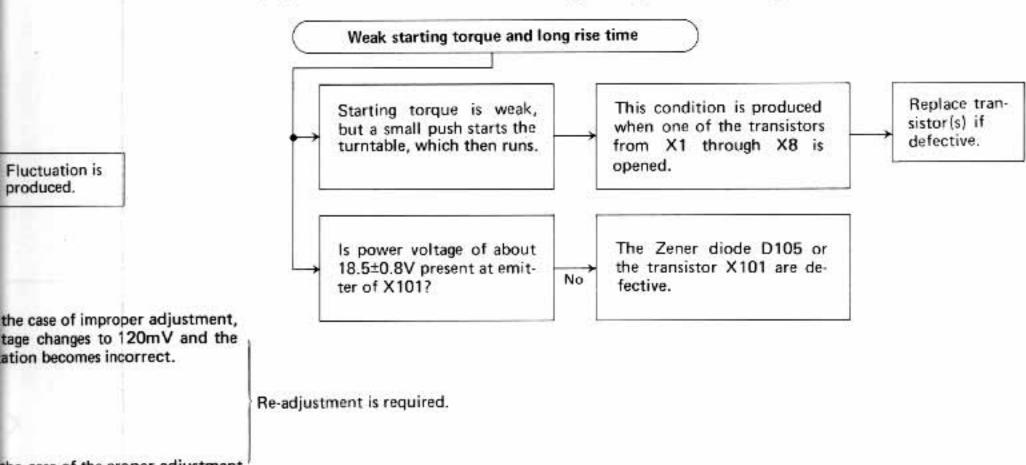
7-(4) Chart 3 "Erratic platter rotation"







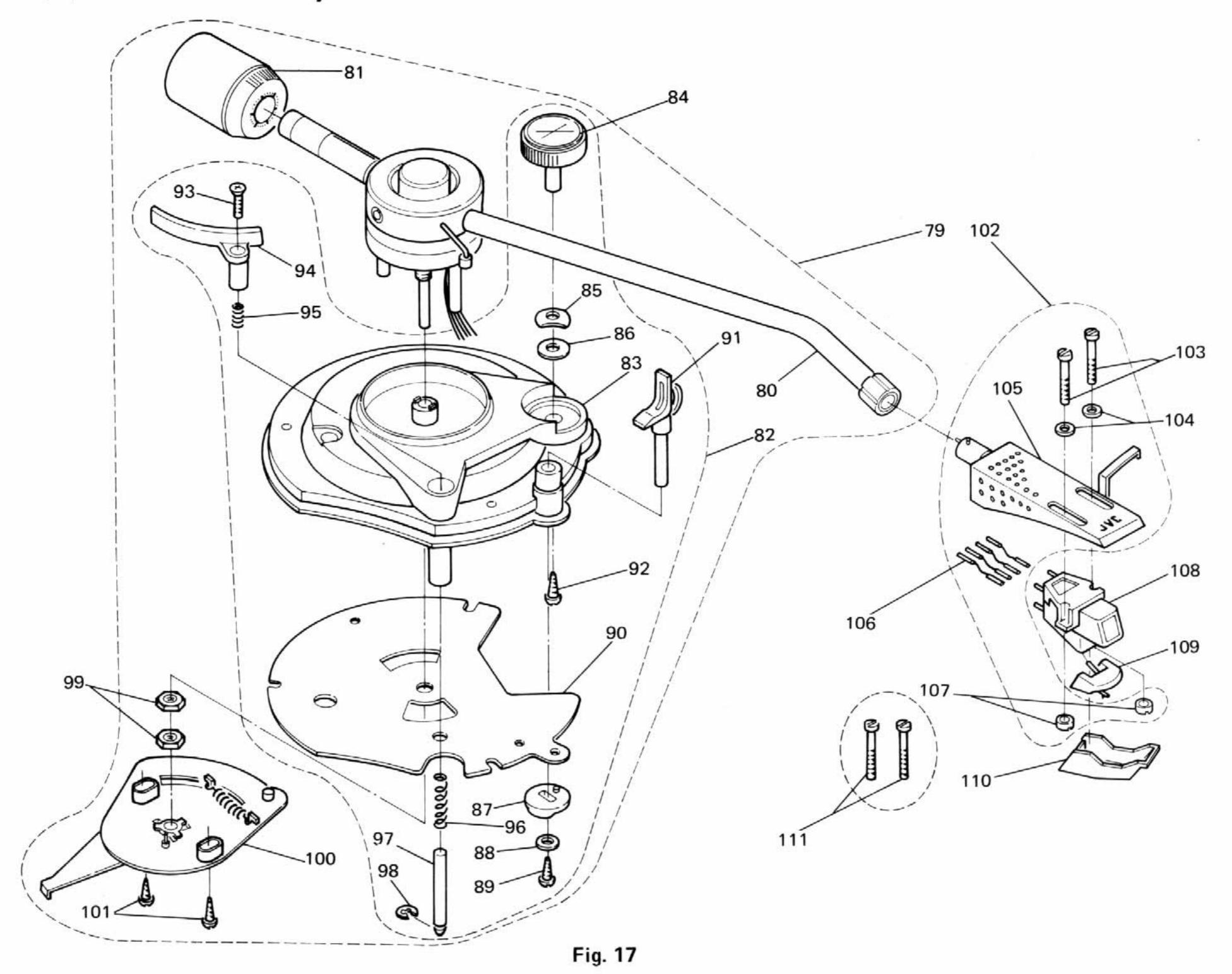
7-(5) Chart 4 "Weak starting torque and long rise time"



the case of the proper adjustment, voltage is 40mV.

8. Exploded Views and Parts List

8-(1) Tonearm Ass'y



No.	Parts No.	Parts Name
79	*E22324-001	Tonearm Ass'y
80	*E21985-003	Arm Ass'y
81	E34534-002	Main Weight Ass'y
82	*E22377-001	Tonearm Base Ass'y
83	*E22392-001	Tonearm Base Sub Ass'y
84	*E61743-001	Anti-skating Knob Ass'y
85	E49602-002	Washer
86	G4517-1	Thrust Washer
87	E34258-001	Anti-skating Cam
88	WSS2000Z	Washer
89	SBSB2005Z	Tapping Screw
90	*E35028-001	Plate
91	*E60326-002	Arm Rest Ass'y
92	SBSB2608Z	Tapping Screw
93	SSSP3016MS	Screw
94	*E60475-001	Elevator Ass'y
95	E49649-001	Spring

No.	Parts No.	Parts Name
96	E61194-001	Spring
97	*E49655-005	Elevator Shaft
98	REE3000	"E-typed" Ring
99	G5053	Nut
100	*E61693-002	Arm Lever Ass'y
101	SBSB3008Z	Tapping Screw
102	E34991-002	Headshell Ass'y
103	E60502-008	Screw
104	EG82971	Washer
105	E34990-002	Headshell Body
106	E60501-001	Wire Ass'y
107	E60503-001	Nut
108	See page 16	Cartridge (Refer to table 2)
109	See page 16	Needle Ass'y (")
110	See page 16	Needle Cover (")
111	See page 16	Screw (Refer to table 2)

^{*}New part Item

8-(2) Player Ass'y

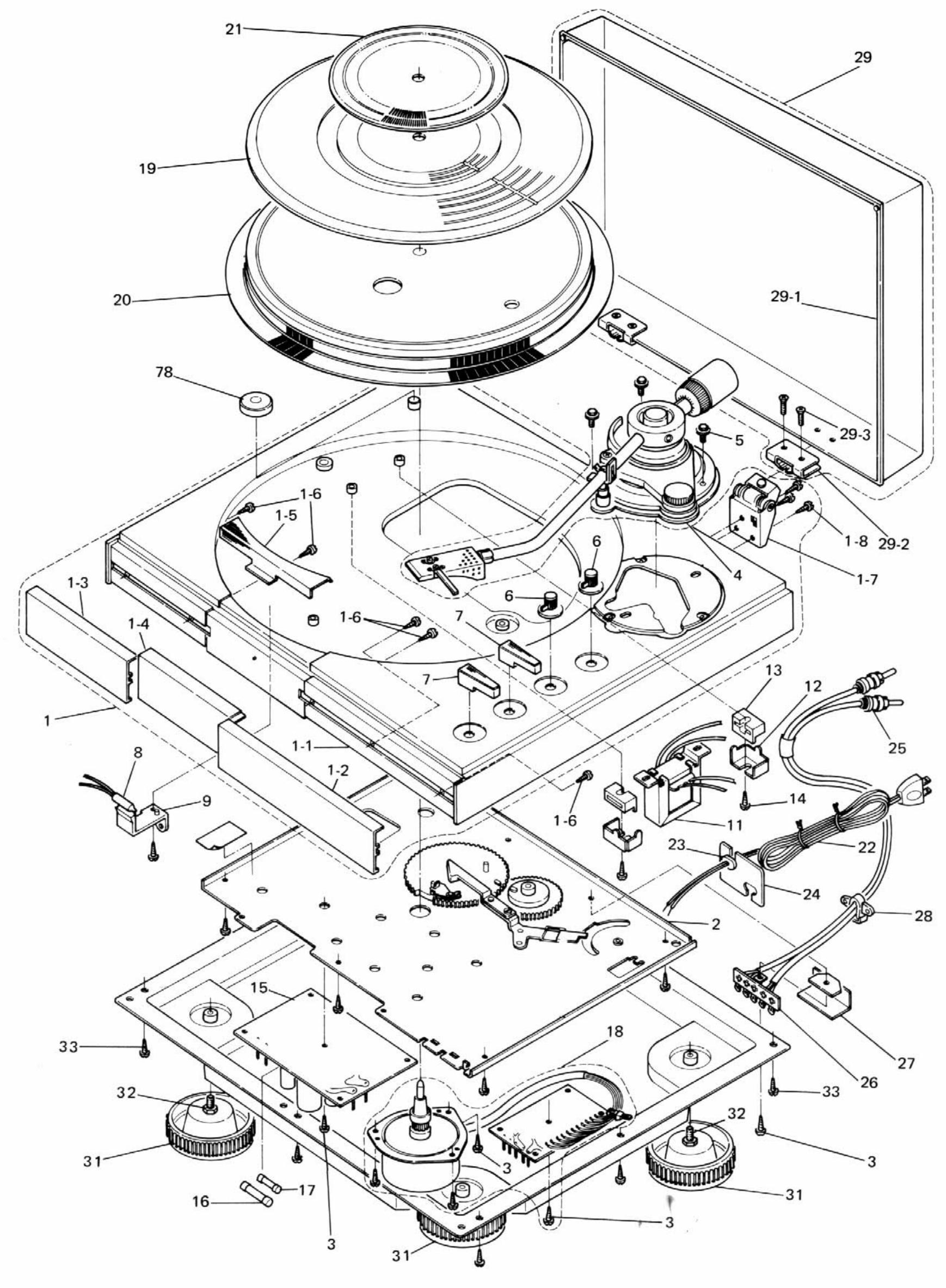
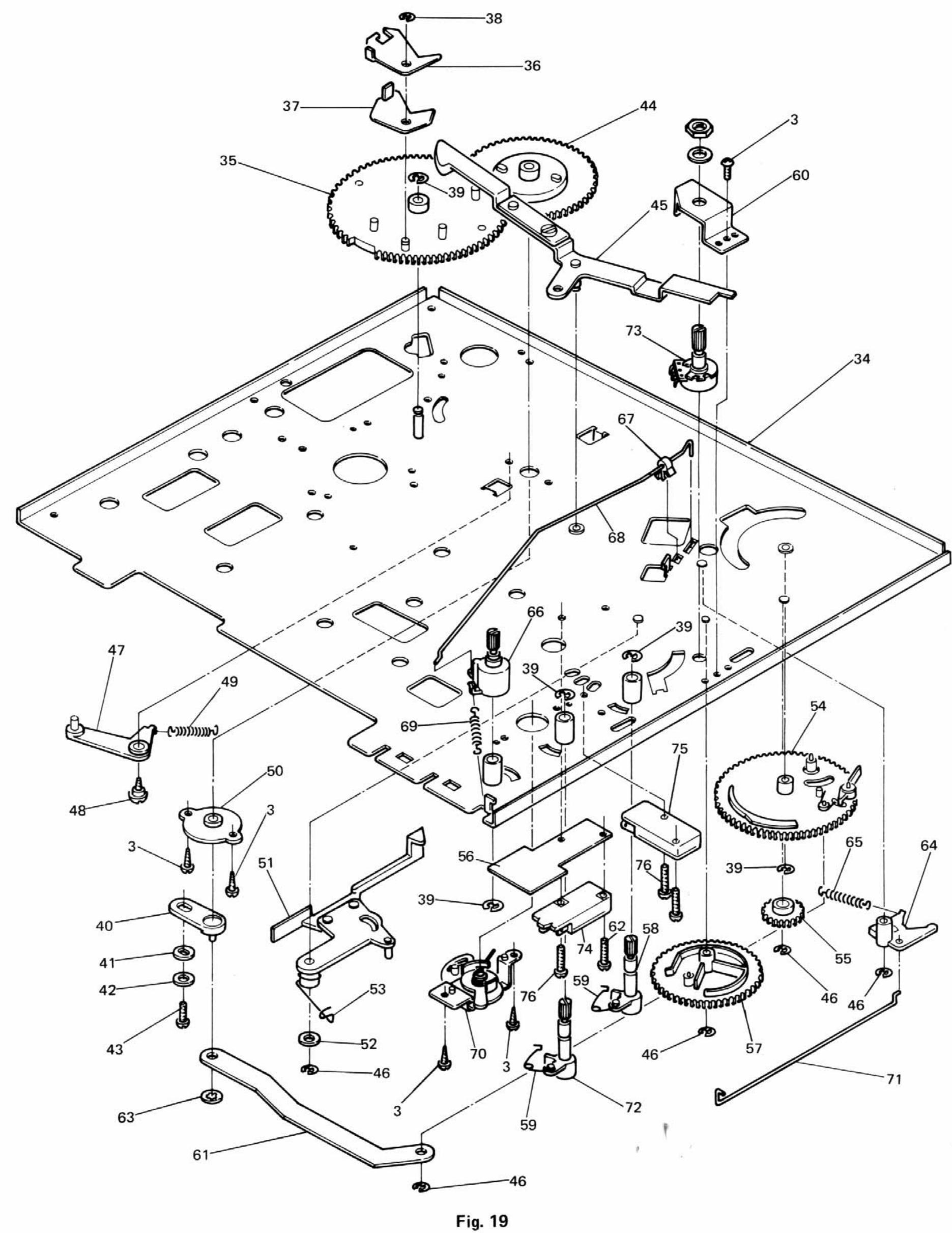


Fig. 18

No.	Parts No.	Parts Name	Description
1 1-1 1-2 1-3 1-4 1-5 1-6 1-7 1-8 2 3 4 5	See page 16 See page 16 E34989-001 ,, -002 E34982-001 E61690-001 LPSP3005NS E60989-001 SPSP3005NS A4001 SBSB3008Z See page 16 E61853-001	Cabinet Ass'y Cabinet Front Panel ,, Center Panel Lamp Cover Screw Hinge Ass'y Screw Base Ass'y Screw Tornarm Ass'y Screw	Refer to table 2
6	E61686-001	Knob Ass'y	
7	E34970-001	Knob Ass'y	
8	QLN3104-003	Neon Lamp	
9	E61763-001	Lamp Holder	
11 12 13 14 15	See page 16 E61825-001 E61824-001 SBSB3016Z See page 16	Power Transformer Holder Cushion Tapping Screw Power Circuit Board Ass'y	Refer to table 2
16	See page 16	Fuse	Refer to table 2
17	See page 16	Fuse	
18	MC933A	Motor Ass'y	
19	See page 16	Platter Cover	
20	E22340-001	Platter	
21	E61136-002	Strobo Plate	Refer to table 2
22	See page 16	Power Cord	
23	QHS3876-162	Cord Stopper	
24	E61695-001	Cord Stopper Plate	
25	G30062-5	Signal Cord Ass'y	
26 27 28 29 29-1 29-2 29-3 30	OML1310-051 E60090-002 E33944-001 E34993-004 E10156-002 E60990-001 SHSP3010RS See page 16	Lug Strip Ass'y Shield Cover Cord Stopper Dust Cover Ass'y Dust Cover Lock Plate Screw Bottom Board Ass'y	Refer to table 2
31	See page 16	Foot Ass'y	"
32	SBSB4012Z	Screw	
33	SBSB3012M	Screw	

8-(3) Mechanism Ass'y



No.	Parts No.	Parts Name	Description
34	E10175-001	Base Sub Ass'y	
35	E21913-002	Main Gear Ass'y	
36	E49627-001	Engagement Pawl	
37	E60380-001	Lower Trip Pawl	
38	REE2000	"E-typed" Ring	
39	REE5000	"E-typed" Ring	
40	E60381-001	Lever	
41	E60844-001	Spacer	
42	WNS3000N	Washer	
43	LPSP3008ZS	Screw	
44	E60449-001	Following Gear	
45	E34234-001	Trip Ass'y	
46	REE3000X	"E-typed" Ring	
47	E60383-001	Stopper	
48	G41507-1	Tapping Screw	
49	E60384-001	Spring	
50	E60382-001	Bushing	
51	E60394-001	Switch Plate Ass'y	
52	Q03091-110	Washer	
53	E60396-001	Spring	
54	E34236-003	Driving Gear Ass'y	
55	E60400-001	Idler Gear	
56	See page 16	Insulator Sheet	Refer to table 2
57	E60402-001	Sub Gear	
58	E61696 001	Switch Cam Ass'y	
59	E49608-002	Spring	
60	E61697-001	Volume Bracket	
61	E34237-002	Link	Refer to table 2
62	See page 16	Screw	
63	G4942-4	Speed Nut	
64	E60390-002	Elevator Cam	
65	E49596-001	Spring	
66 67 68 69 70	E60429-002 E49679-001 E61698-001 E60416-001 E34240-002	Starting Shaft Ass'y Rod Holder Reject Rod Spring Cueing Ass'y	
71	E60414 001	Rod	Refer to table 2
72	E34239-001	Cueing Cam Ass'y	
73	QVF1A2B-013	Variable Resistor	
74	See page 16	Micro Switch	
75	QSM1V01-002	Micro Switch	
76	LPSP3014ZS	Screw	
78	E48820-001	EP Adaptor	

8-(4) Parts List with Specified Numbers for Designated Areas

Item No.	Description	U.S.A. & Canada	Europe	U.K.	Australia	U.S. Military Market and Other Countries
1	Cabinet Ass'y	E22338-001	E22338-002	E22338-002	E22338-002	E22338-002
1-1	Cabinet	E10172-001	E10172-002	E10172-002	E10172-002	E10172-002
4	Tonearm Ass'y	ARM-516	MP-169S	ARM-516	MP-169S	MP-169S
11	Power Trans former	E03032-23B	E03032-23C	E03032-23C	E03032-23C	E03032-23D
15	P.C. Board Ass'y	TPS-96A(U.S.A.)	TPS-96C	TPS-96F	TPS-96D	TPS-96B
15	P.C. Board Ass'y	TPS-96E(Canada)				
16	Fuse (Primary)	QMF61U2-R30	QMF51A2-R10	QMF51A2-R10	QMF51A2-R10	QMF60S1-R30
23.550		(0.3A)	(100mAT)	(100mAT)	(100mAT)	(0.3A)
						QMF60R1-R20
						(0.2A)
17	Fuse (Secondary)		QMF51A2-R50	QMF51A2-R50	QMF51A2-R50	
38.025			(500mAT)	(500mAT)	(500mAT)	
19	Platter Cover	E22375-004	E22375-003	E22375-003	E22375-003	E22375-003
22	Power Cord	QMP1200-244	QMP3910-244	QMP9017-007	QMP2500-200	QMP1200-244
30	Bottom Board Ass'y	E22342-004	E22342-002	E22342-002	E22342-002	E22342-002
31	Foot Ass'y	E35118-004	E35118-005	E35118-005	E35118-005	E35118-005
56	Insulator Sheet	Same and the same	E60964-002	E60964-002	E60964-002	·
62	Screw	LPSP3014ZS	SPKP3015S	SPKP3015S	SPKP3015S	LPSP3014ZS
74	Micro Switch	QSM1V01-018	QSM1V01-022	QSM1V01-022	QSM1V01-022	QSM1V01-018
108	Cartridge		MD-1025		MD-1025	MD-1025
109	Needle Ass'y		DT-Z1S		DT-Z1S	DT-Z1S
110	Needle Cover	(E34268-001	Y	E34268-001	E34268-001
111	Screw	E60502-002	<u> </u>	E60502-002		-

(Table 2)

9. Printed Circuit Board Ass'y and Parts List

9-(1) TPS-96 Power Supply P.C. Board Ass'y

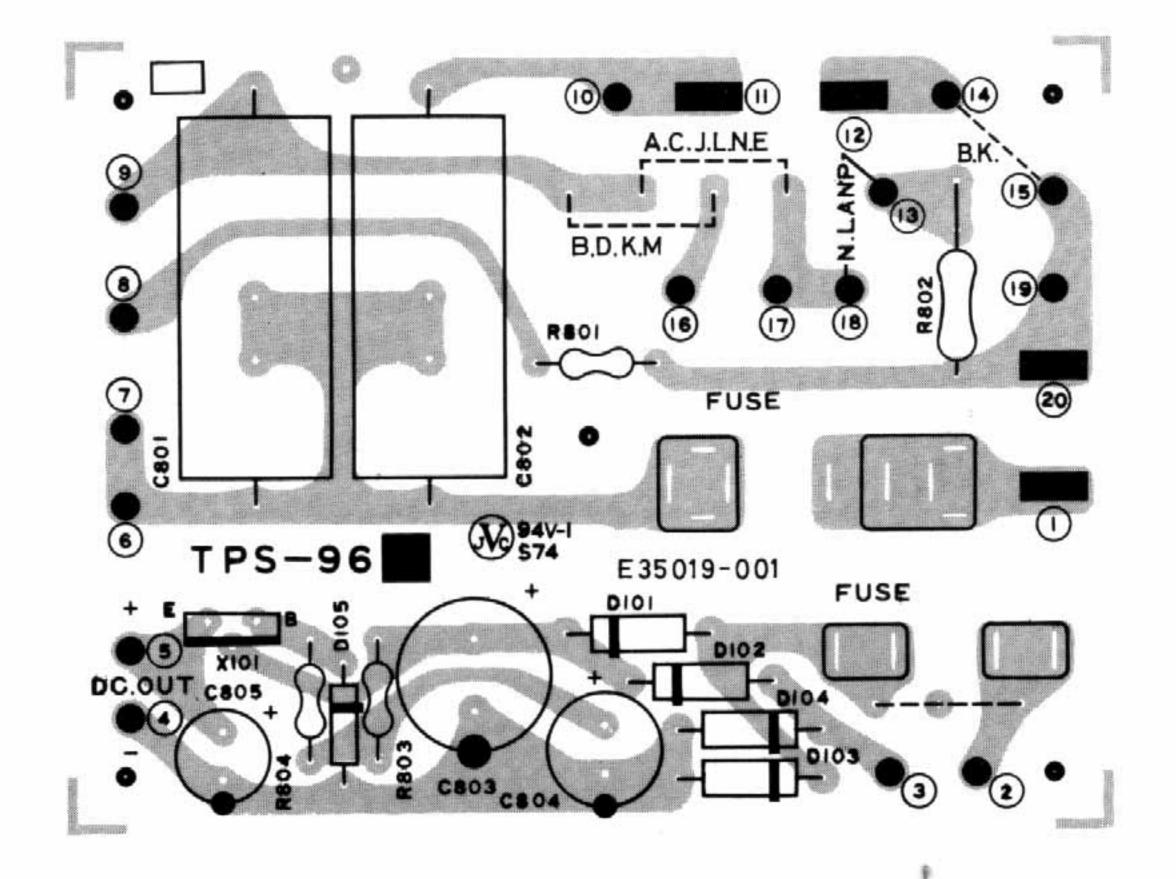


Fig. 20

Description	U.S.A. & Canada	Europe	U.K.	Australia	U.S. Military Market and Other Countries
Power Supply P.C. Board Ass'y	TPS-96A (U.S.A.) TPS-96E (Canada)	TPS-96C	TPS-96F	TPS-96D	TPS-96B

Transistor

Item No.	Part Number	Ra	sting	Description	
item ivo.	rare ivumber	Pc	fT	Description	Maker
X101	2SD325(E)	10W	8MHz	Silicon	Sanyo Denki

Diodes

Item No.	Part Number	Rating	Description	Maker
D101~D104	SIB01-02		Silicon	Fuji Denki
D105	WZ-192		Zener	Shin Nihon Musen

Capacitors

Item No.	Part Number Rating		Description		
C801	See page 18	0.047µF		Refer to table 3	
C803	QEW41VA-477	470µF	35V	Electrolytic	
C804	QEW41VA-107	100µF	35V	n '	
C805	QEW41HA-476	47µF	50V	"	

Resistors

Item No.	Part Number	Ra	ting	Description	
R801 R802	See page 18			Refer to table 3	
R803	See page 18 QRG129J-681	680Ω	1/2W	"	
R804	QRX129J-100	10Ω	1/2W	Uninflammable O.M.	

TPS-96 Parts List with Specified Numbers for Designated Areas

Item No.	Description	U.S.A. & Canada	Europe	u.K.	Australia	U.S. Military Market and Other Countries
	Power Supply P.C. Board (Plain)	E35019-001	E35019-002	E35019-002BS	E35019-002	E35019-002
	Fuse Clip	E45524-001	E48965-002	E48965-002	E48965-002	E45524-001
	Fuse (Primary)	QMF61U2-R30 (0.3A)	QMF51A2-R10 (100mAT)	QMF51A2-R10BS (100mAT)	QMF51A2-R10 (100mAT)	QMF61U2-R30 (0.3A/110, 120V) QMF61U2-R20 (0.2A/220, 240V)
	(Secondary)		QMF51A2-R50 (500mAT)	QMF51A2-R50BS (500mAT)	(500mAT)	

(Table 3)

TPS-96 Parts List with Specified Numbers for Designated Areas

Item No.	Description	U.S.A. & Canada	Europe	U.K.	Australia	U.S. Military Market and Other Countries
C801	Capacitor	QFH72BM-473M (U.S.A. 0.047μF/AC125V) QFA72BM-473M (Canada 0.047μF/AC125V)	QFZ9007-473M (0.047µF/AC450V)	QFZ9007-473M (0.047µF/AC450V)	QFZ9007-473 (0.047μF/AC450V)	QFH53AM-473M (0.047μF/AC450V)
R801 R802	Resistor	QRG017J-153S (15k ohms/1W)	QRG129J-102 (1k ohm/1/2W) QRG027J-333 (33k ohms/2W)	QRG129J-102 (1k ohm/1/2W) QRG027J-333 (33k ohms/2W)	QRG129J-102 (1k ohm/1/2W) QRG027J-333 (33k ohms/2W)	QRG017J-103S (10k ohms/1W)

(Table 3)

9-(2) MDC-933A Servo Control P.C. Board Ass'y

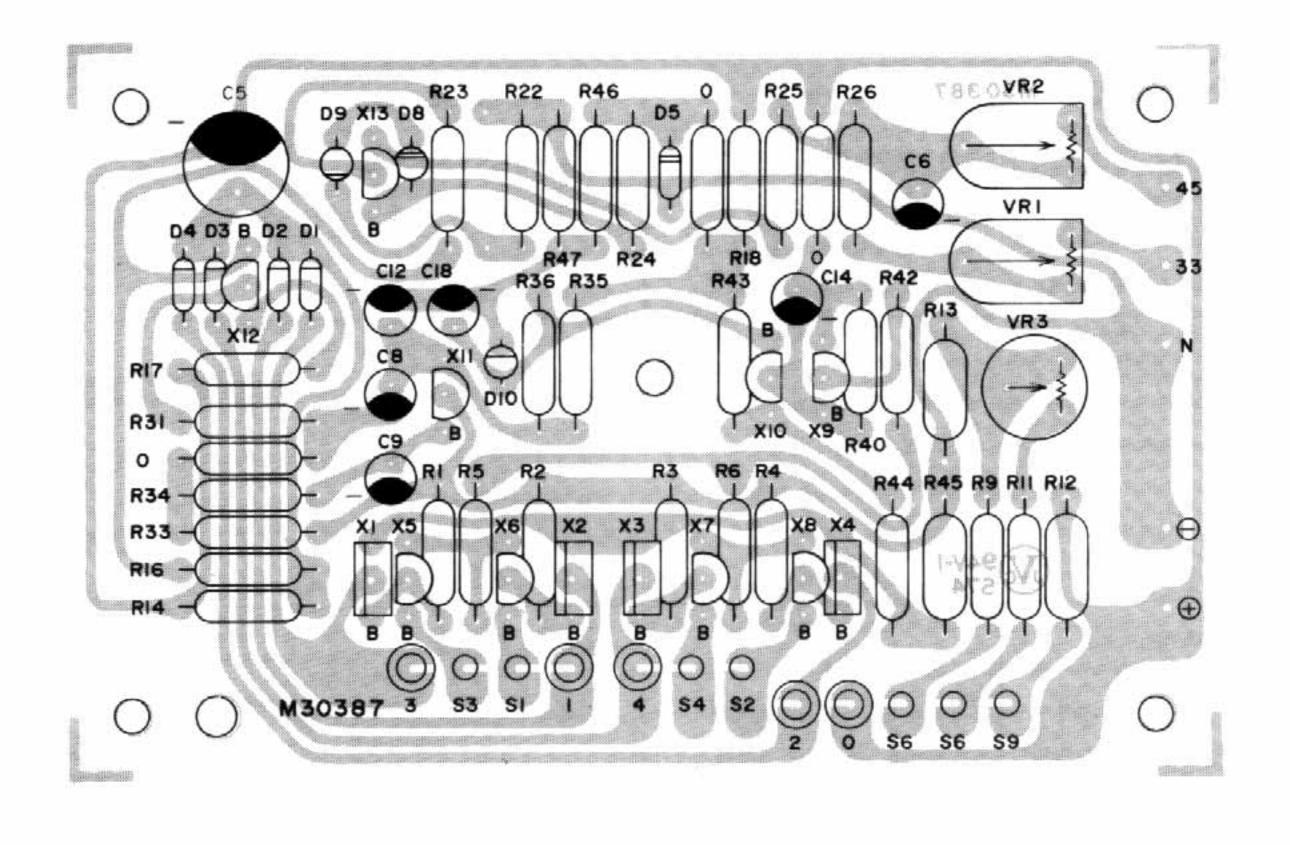


Fig. 21

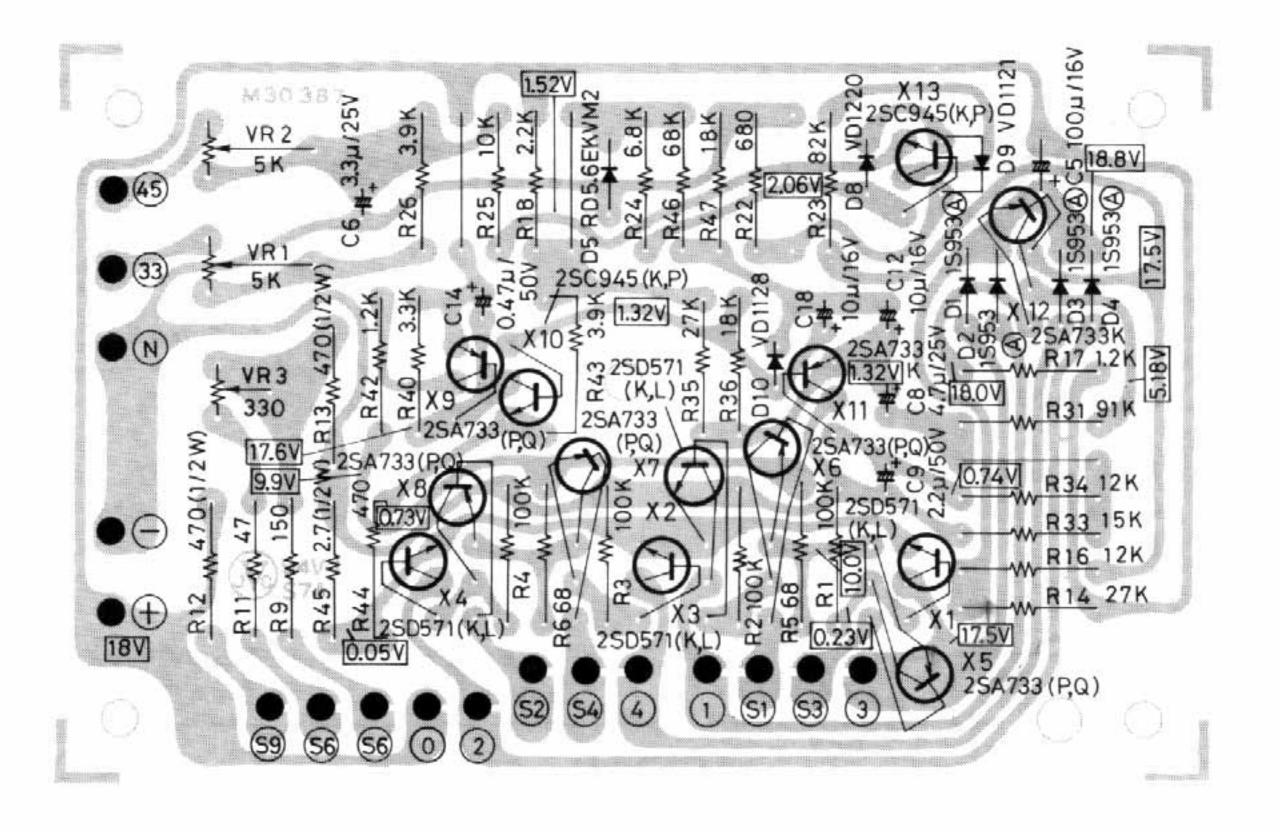


Fig. 22

Transistors

Item No.	Part Number	Rating		D		
	Fart Number	Pc	fT	Description	Maker	
X1~X4	2SD571 (K,L)	800mW	110MHz	Silicon	Nihon Denki	
X5~X9	2SA733 (P,Q)	250mW	180MHz			
X10	2SC945 (K,P)		250MHz	**		
X11~X12	2SA733 (K)		180MHz	**	"	
X13	2SC945 (K,P)		250MHz	**	.,	

Diodes

Item No.	Part Number	Rating	Description	Maker
D1~D4	1S953 (A)		Silicon	Nihon Denki
D5	RD5.6EKVM2, or RD6.2EKVM2		Zener	***
D8	VD1220		Varistor	(rec
D9~D10	VD1121			**

Capacitors

Item No.	Part Number	Part Number Rating		Description	
C5	QEW41CA107	100μF	16V	Electrolytic	
C6	QEW41EA335	3.3µF	25V		
C8	QEW41EA475	4.7µF	25V		
C9	QEW41HA225	2.2µF	50V		
C12	QEW41CA106	10μF	16V	**	
C14	QEW41HA474	0.47µF	50V		
C18	QEW41CA106	10µF	16V		

Resistors

Item No.	Part Number	Rat	ing	Description	
R1~R4	QRD141J-104	100kΩ	14W	Carbon	
R5~R6	QRD141J-680	68Ω	**	4.0	
R9	QRD141J-151	150Ω	**		
R11	QRD141J-170	17Ω	**	**	
R12~R13	QRD121J-471	470Ω	1/2W	"	
R14	QRD141J-273	27kΩ	1/4W	**	
R16	QRD141J-123	12kΩ	"	"	
R17	QRD141J-122	1.2kΩ		,,	
R18	QRD141J-222	2.2kΩ		**	
R22	QRD141J-681	680Ω		***	
R23	QRD141J-823	82kΩ		"	
R24	QRD141J-682	6.8kΩ	.,		
R25	QRD141J-103	10kΩ			
R26	QRD141J-392	3.9kΩ	**	.,	
R31	QRD141J-913	91kΩ	,,	**	
R33	ORD141J-153	15kΩ	**	"	
R34	QRD141J123	12kΩ	"	(m):	
R35	QRD141J-273	27kΩ	n	W	
R36	QRD141J-183	18kΩ		"	
R40	QRD141J-332	3.3kΩ		"	
R42	QRD141J-122	1.2kΩ	**	,,	
R43	QRD141J-392	3.9kΩ	"	,,	
R44	QRD141J-471	170Ω	"	,,	
R45	QRD121J-2R7	2.7Ω	1/2W	,,	
R46	QRD141J-683	68kΩ	1/4W	"	
R47	QRD141J-183	18kΩ		**	
VR1~VR2	QVP8A0B-053	5kΩ		Variable Resistor	
VR3	QVP4A0B-331	330Ω		,, ,,	

Others

Item No.	Part Number	Rating	Description	
	M30387		Circuit Board	
	M40244		Tab	
	QXT310H-015		Vinyl Tube	
	M40243-2	6φ x 12mm	Silicon Tube	

10. Packing Materials and Part Numbers

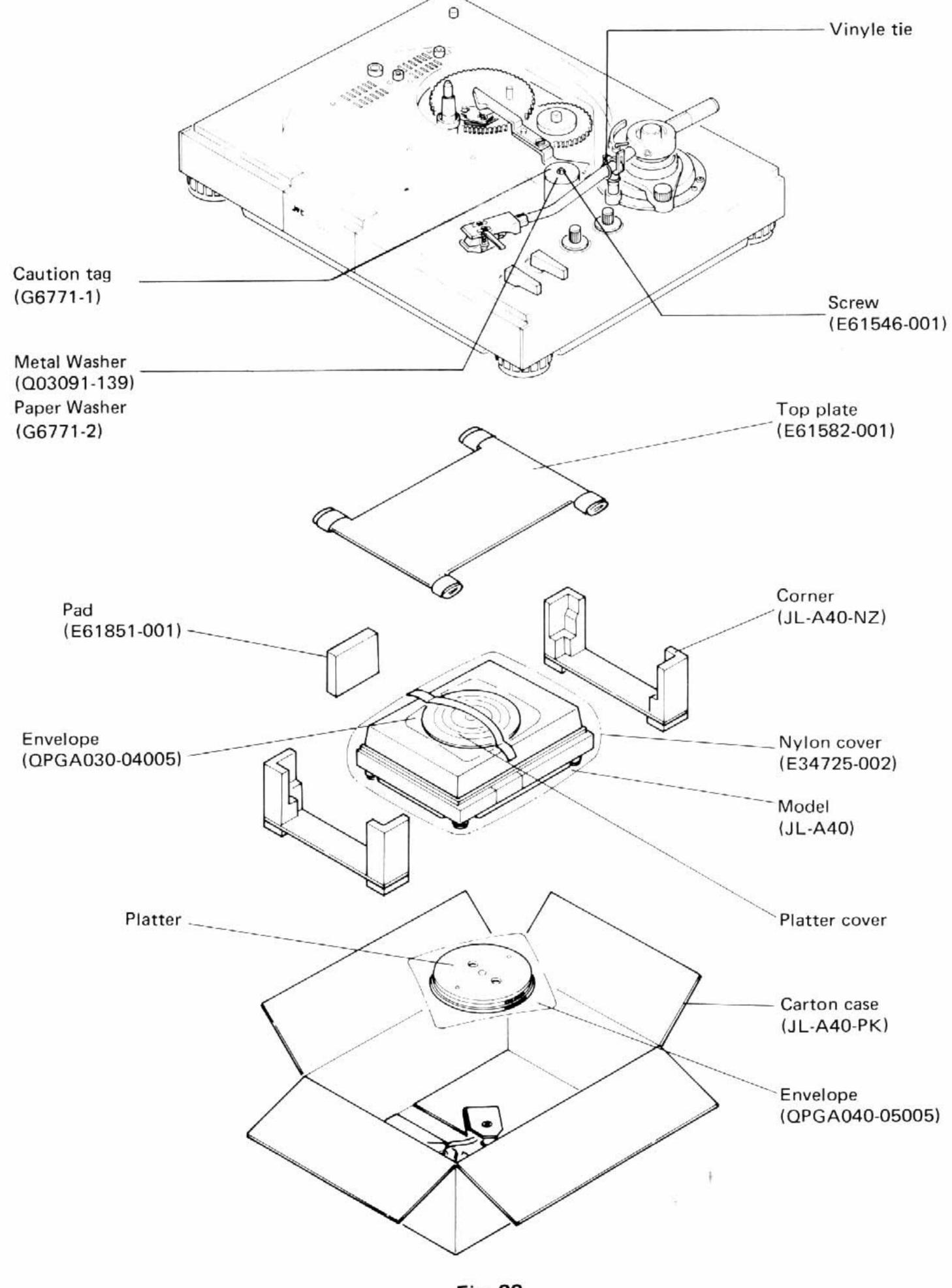
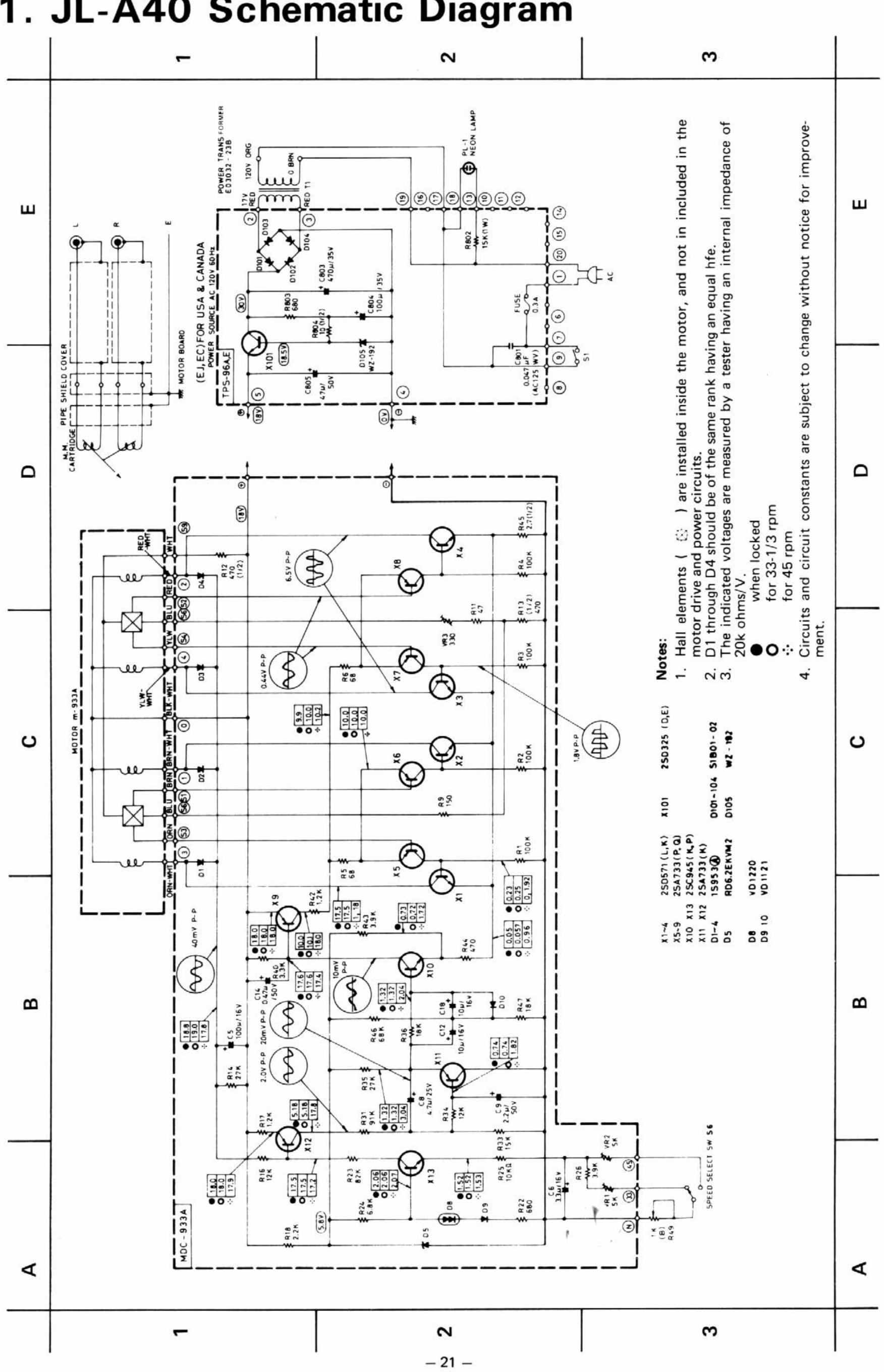
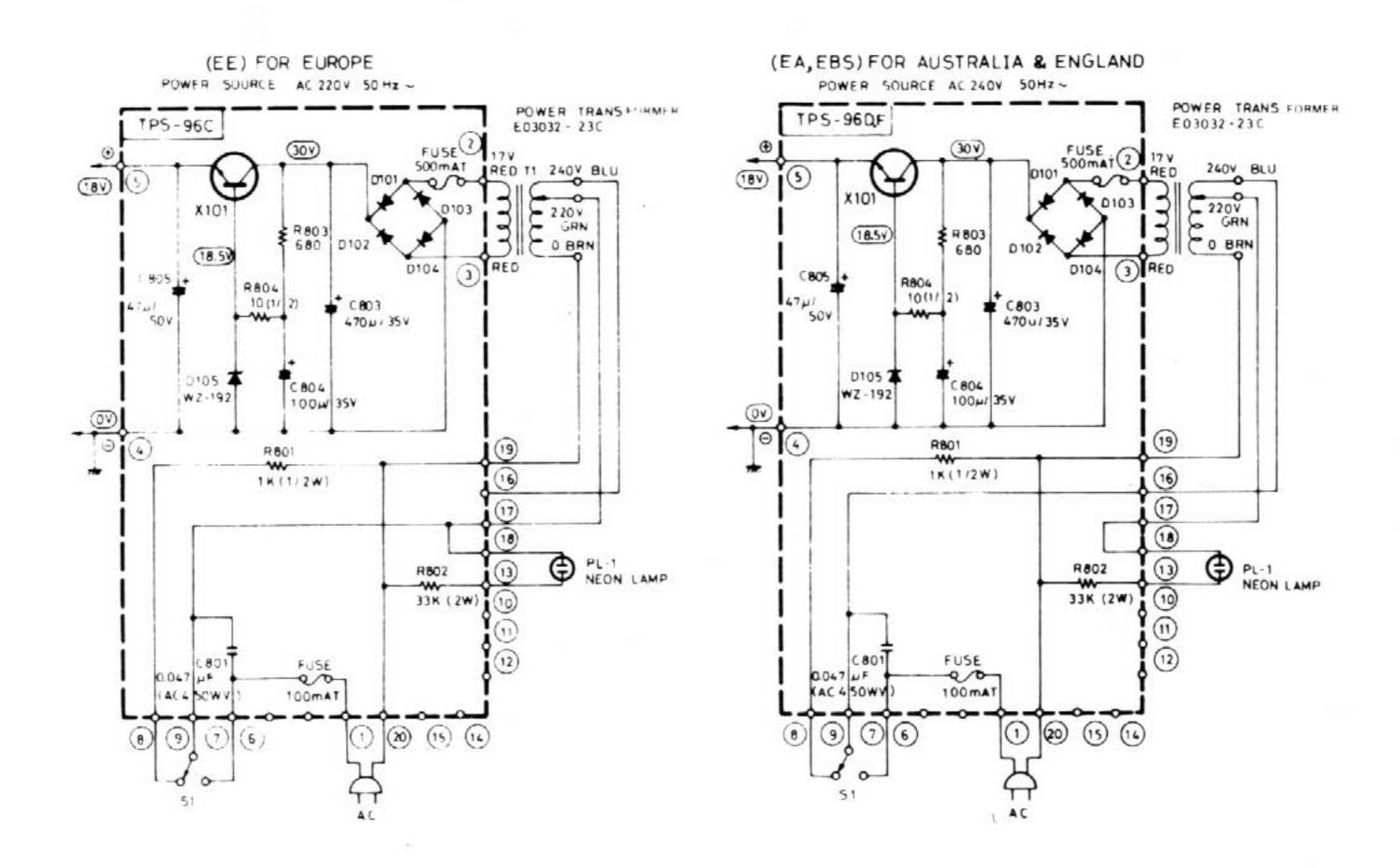


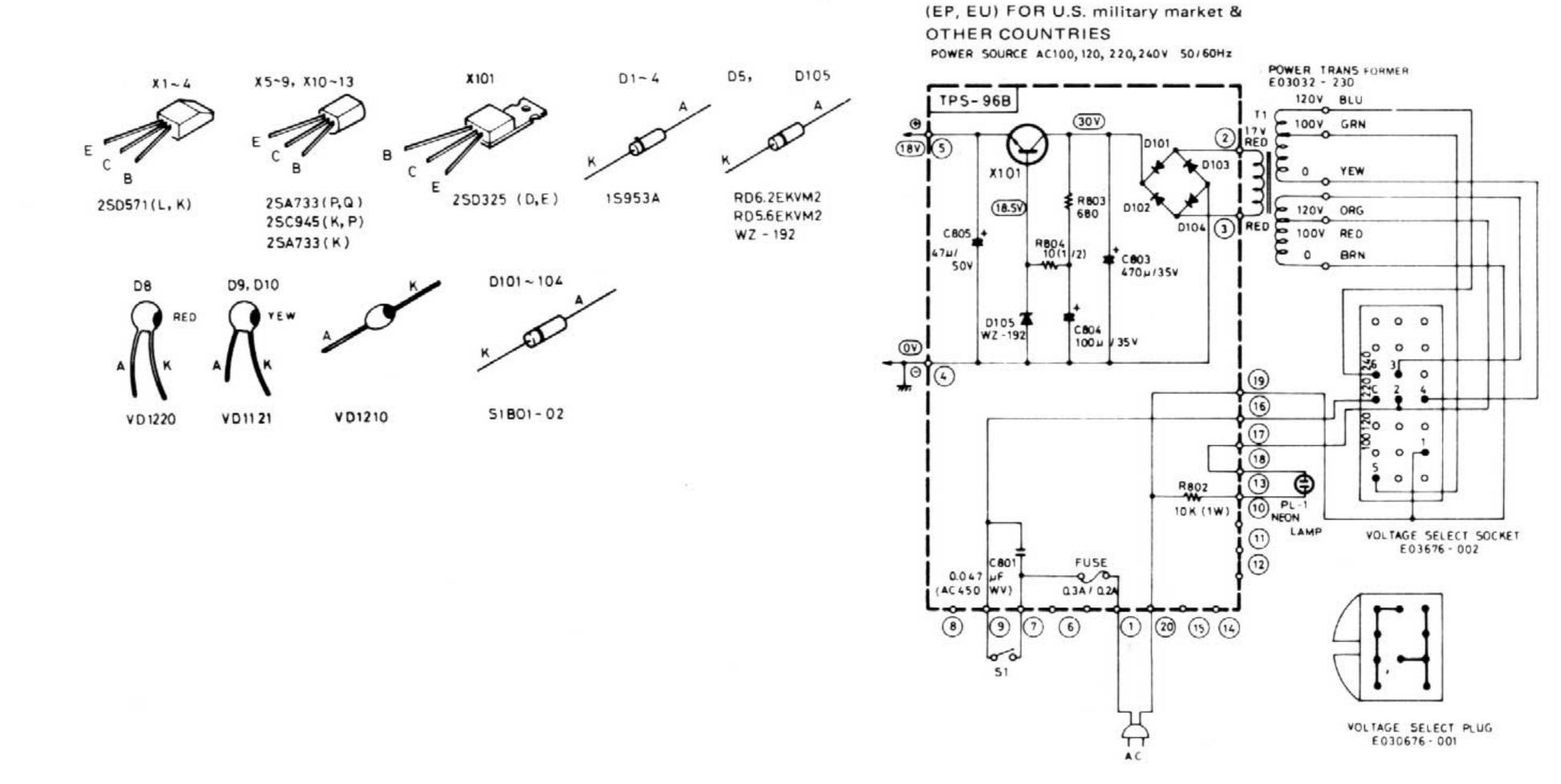
Fig. 23

11. JL-A40 Schematic Diagram



12. Schematic Diagram for Designated Areas





13. Accessories List

Description	U.S.A.	Canada	Europe	U.K.	Australia	U.S. Military Market and Other Countries
Inst. Book	F30580 616A	E30580-616A	E30580-616A (English) E30580-617A (German) E30580-618A (French)	E30580-616A	E30580-616A	E30580-616A
Warranty Card	BT20032	BT20025	CARSTRIANS	BT20013B	BT20029	BT20014
Do it Better	BT20024B		-	******	187	-
Service Procedure	BT20023		N=	-	·	-
Envelope	E64207-001	E64207-001	E64207 001	E64207-001	E64207-001	E64207-001
EP Adaptor	E48820-001	E48820-001	E48820-001	E48820-001	E48820-001	E48820-001

